

INVADO CATALOGUE

EDITION 19

INVADO[®]
doors



Opening dreams since 1990

Open your dreams... and find your style

Today, we live in a constant rush, seeking peace, beauty, and a safe haven at home and in the places we visit. A sense of security and harmony significantly enhances our daily quality of life. At INVADO, we understand and respect these needs. As one of Poland's fastest-growing door joinery manufacturers, we strive to deliver products with exceptional aesthetics and outstanding usability. With over thirty years of experience, we build our market position through continuous investment in technology, people, and quality improvement.



24

months of warranty
on INVADO products



CONSUMER'S LAUREL

Once again this year, the INVADO brand has been recognized by Polish consumers and honored with the prestigious Consumer Laurel DISCOVERY 2024 award.

QUALITY ABOVE ALL

The belief that quality is of the utmost importance remains the common denominator of the design phase and the entire production process at INVADO. This is confirmed, among others, by the ISO 9001 Certificate, which ensures that all our products meet high European standards. The guarantee of the quality of products and services, in addition to the price and timeliness of deliveries, is the basic goal of the company, enabling it to be perceived as a trusted partner.

INVADO TECHNOLOGY

The cornerstone of INVADO's offerings lies in the production of door leaves and frames. A significant milestone in the company's history was the introduction of an innovative technique in 2007 known as the "Pass-Through Foiling System for Flat Doors." This cutting-edge technology, used in INVADO flat doors, revolutionized the process by eliminating visible seams at the rebate edge. As a result, the edges not only boast a sleek, aesthetically pleasing finish but also offer enhanced durability. The veneer's connection is cleverly concealed within the inner edge of the rebate, preventing any risk of tearing or detachment. Today, INVADO stands as one of Europe's most technologically advanced companies, thanks to this pioneering approach to door manufacturing.

HYGIENIC CERTIFICATES

Hygienic certifications aim to prevent materials and products hazardous to health and life to be introduced to the public or limit the acceptable range and application methods to eliminate health risks. All INVADO products have hygienic certificates:

- interior door leaves in artificial veneer or flat lacquered
No. 348/322/353/2020

TECHNICAL APPROVALS AND NATIONAL TECHNICAL ASSESSMENTS

Technical Approvals and National Technical Assessments, issued by the Building Research Institute, are decisions that grant the use of building materials and products. In accordance with the Construction Products Act of April 16th 2004, as amended (unified text: Journal of Laws of 2016, item 1570), the products to which the Technical Approvals and National Technical Assessments relate, may be placed on the market and can be used in construction. INVADO Company assessed and verified the constancy of performance, made a national declaration of performance, and labeled the products with a construction mark in accordance with applicable regulations. INVADO's Technical Approvals and National Technical Assessments:

- Interior flat and glass doors—ITB-KOT-2017/0313 edition 2;
- Modular interior doors—ITB-KOT-2017/0003 edition 2;
- Adjustable door frames for interior doors—ITB-KOT-2019/1221 edition 2;
- Block door frames for interior doors OB3 type P—ITB-KOT-2017/0312 edition 2;
- Metal door frames—ITB-KOT-2021/2091 edition 1;
- Housing system for metal door frames—ITB-KOT-2019/1221 edition 2.

BRAND OF THE DECADE 2009–2019; GOOD BRAND 2019 AND 2021



An independent group of experts confirmed that products bearing the INVADO logo are characterized by: quality, trust, and reputation, awarding our company the title of BRAND OF THE DECADE 2009–2019 and the titles of GOOD BRAND 2019 and GOOD BRAND 2021. We would like to thank our customers for the trust you place in us by choosing INVADO doors for their dream interiors, our Business Partners for fruitful cooperation, recommending, and support, and all INVADO Employees for jointly building a good brand at every stage of its creation. We are incredibly grateful that our hard work is appreciated and we look forward to the future with pride.



VOC

The VOC certification tests the emission of volatile organic compounds released from the facility and, depending on the results obtained, the tested sample is assigned a class, ranging from A+ (best) to C (worst). The possession of the VOC certificate confirms that the product does not release harmful to health substances inside the house, such as formaldehyde and benzene—carcinogenic elements that unfortunately are often contained in paints, and materials used on windows.



ISO 9001

The INVADO Company applies to the Quality Management System and fulfills the requirements of PN-EN ISO 9001 in the scope of designing, production, and sale of furniture components and finishing profiles, interior doors made of wood and wood-based materials, and technical doors.



FSC®

Control of Product Origin and environmental protection are the leading elements of INVADO's development strategy. This is confirmed by an international certificate issued by the Forest Stewardship Council™ and obtained by the company in 2007.

Ask for FSC® certified products in our range.



CERTIFICATE RESOURCES SAVED

INVADO has obtained the international certificate in waste management and recycling issued by INTERSEROH zero waste solutions.

Aristo

p. 14



Vistoria

p. 16

Decorato

p. 70



Libra

p. 74

Dome

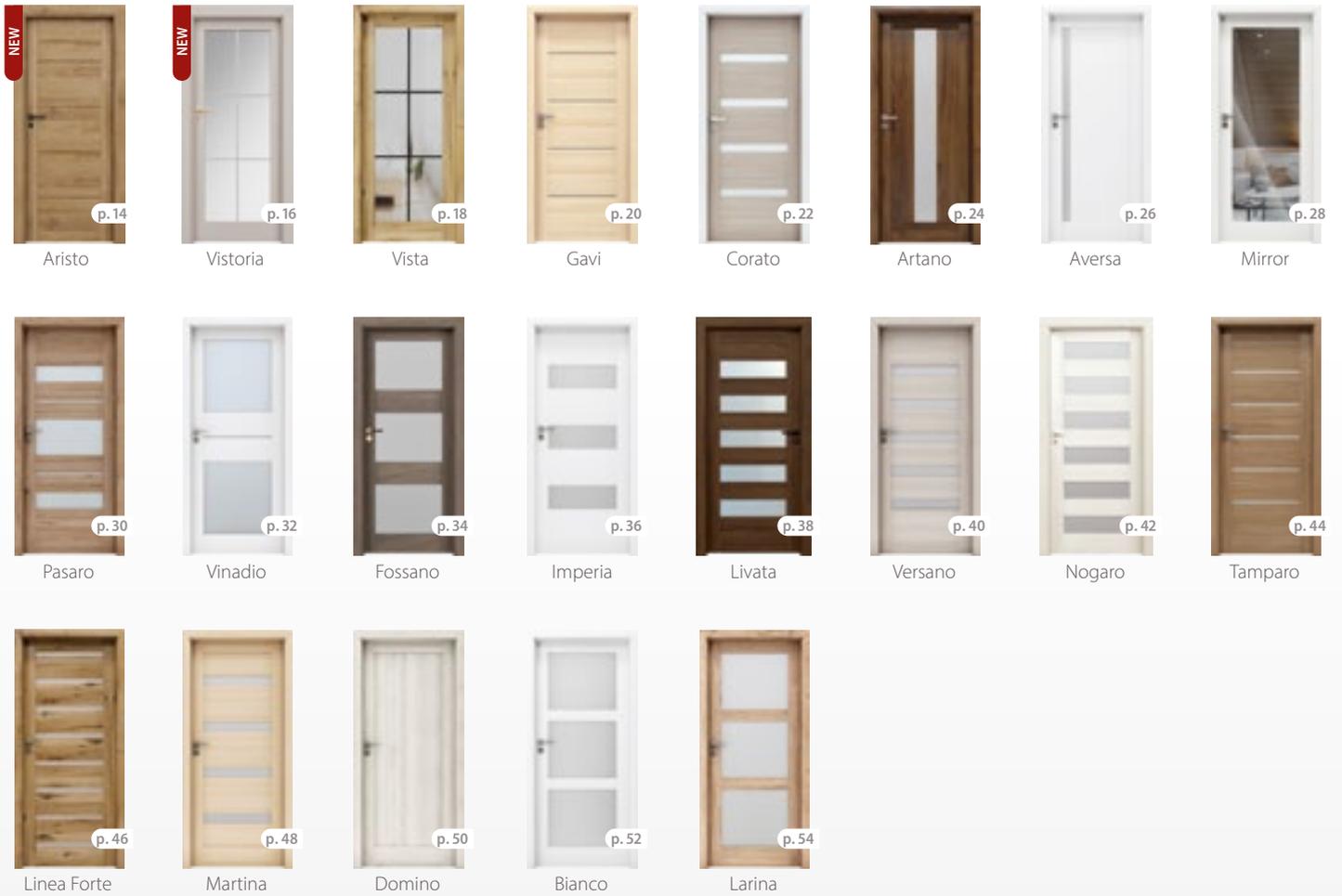
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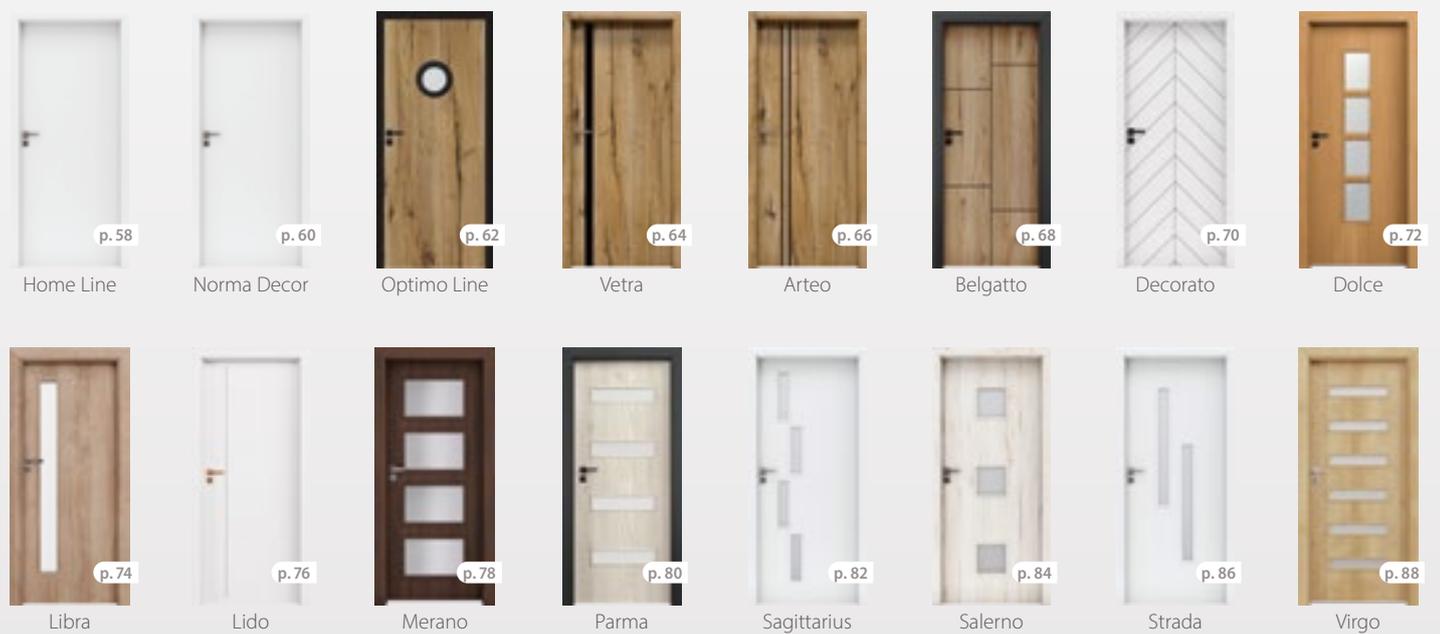
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COLLECTION OF MODULAR DOORS



COLLECTION OF FOILED DOORS



GET INSPIRED!

Check out the latest posts on our blog



NON-REBATED DOORS

The edge of a non-rebated door is a single plane. Doors made in this way are flush with the door frame on the hinge side.



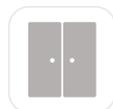
REBATED DOORS

The edge of a rebated door is finished with a rebate that overlaps the door frame. Doors made in this way are not flush with the door frame.



SINGLE DOORS

Designation of single-leaf doors.



DOUBLE DOORS

They consist of two wings: an active one – for normal communication – and a passive one, which is fixed to the frame and floor. If it is necessary to use the entire width of the passage, open the active wing and unlock the passive wing.



SLIDING DOORS

They are suitable for use in both wall-mounted sliding systems and cassette sliding systems (concealed in the wall). The door leaf is supplied with a handle as standard, but we can equip it with a special hook lock for an additional fee.



DOORS WITH VENTILATION

Ensures free air flow into the room. Depending on your needs, we offer the following types of ventilation: ventilation undercut, investment ventilation undercut, ventilation sleeves or ventilation grilles. Please note that availability depends on the type of door leaf.



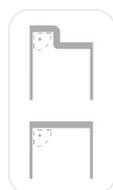
ROUNDED EDGE

Appears in all modular doors manufactured by INVADO. This edge is characterized by a slight rounding of the outer edges.



'SOFT' COATING

The special technology of veneering flat doors allows for maximum protection of the door edge. In this solution, the veneer is joined in a rebate, which eliminates veneer joints at the edge of the door leaf.



'CUT EDGE'

Higher quality veneers are stiffer, which is why we must use the technology of joining veneers with a 'cut edge' for the production of door leaves. This solution retains full functionality both after long-term use and when protecting the surface of the leaves.

MODULAR DOORS

The construction of **modular doors** consists of two vertical frames and an upper and lower frame. The leaf can be filled with panels or glass of varying thicknesses. Each model can be customized with a decorative foil. Unlike traditional methods, the panes and other fillings in these doors are mounted simultaneously with the door construction elements, significantly enhancing their stability.

STRONG MODULAR CONSTRUCTION

No glazing beads



Wide selection of
HANDLES



VENTILATION

Undercut, PVC, metal round or metal square sleeves



GLASS

Matt glass, black glass



ROUNDED EDGES

Safe design



DOOR LEAF FILLING

MDF boards in different thicknesses



RESISTANCE TO LOAD

2 or 3 (starting from width "90")
screw-in pivot hinges

FOILED DOORS

Foiled doors appear visually lighter than modular doors. They feature an MDF frame with a filling of either 'honeycomb' or chipboard, available at an additional cost. The frame and infill are covered on both sides with 3 mm thick HDF and decorative foil. Glazing beads are used to secure the infills in these models.

STABLE CONSTRUCTION

A robust MDF frame and the filling make a durable and stable leaf



RESISTANCE TO LOAD

2 or 3 (starting from width "90")
screw-in pivot hinges



BASIC FILLING

'Honeycomb' panel



FILLING FOR EXTRA CHARGE

Tubular chipboard



TWO TYPES OF EDGES

- SOFT technology – rounded edge
- CUT EDGE technology – 90° edge



FOILED CONSTRUCTION

Glazing bead



SATINATO

Matt glass



Wide selection of
HANDLES

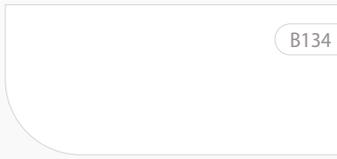


VENTILATION

Sleeves, undercut or grid*
*(*in selected door leaves only)*

ENDURO ●●○○○

ENDURO classification: a foil with high design value and excellent reproduction of the natural wood grain. It is characterized by its good durability properties.



white (lindo)



coimbra



oak



autumn oak



walnut

ENDURO 3D ●●○○○

ENDURO 3D classification: three-dimensional reproduction of the wood structure and good durability.



european oak



karlstad oak



scandinavian oak



ashy oak



antracit



classic walnut



precious oak

ENDURO PLUS ●●○○○

ENDURO PLUS classification: a group of foils with high design value, noticeable texture, and good durability.



siberian larch



spring oak



snowy oak



winter oak



cedar forte



natur o oak

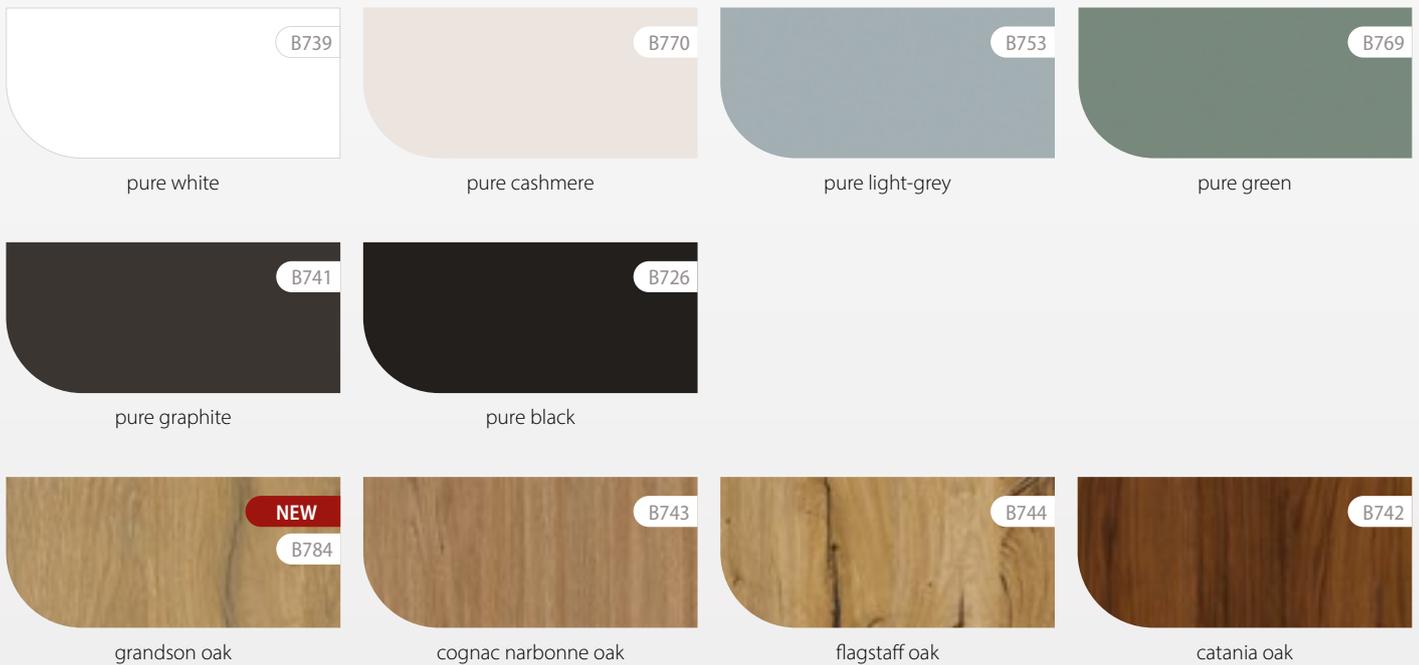
ECO-VENEER ●●●○○

ECO-VENEER classification: high-quality laminate in modern colours, very high durability.



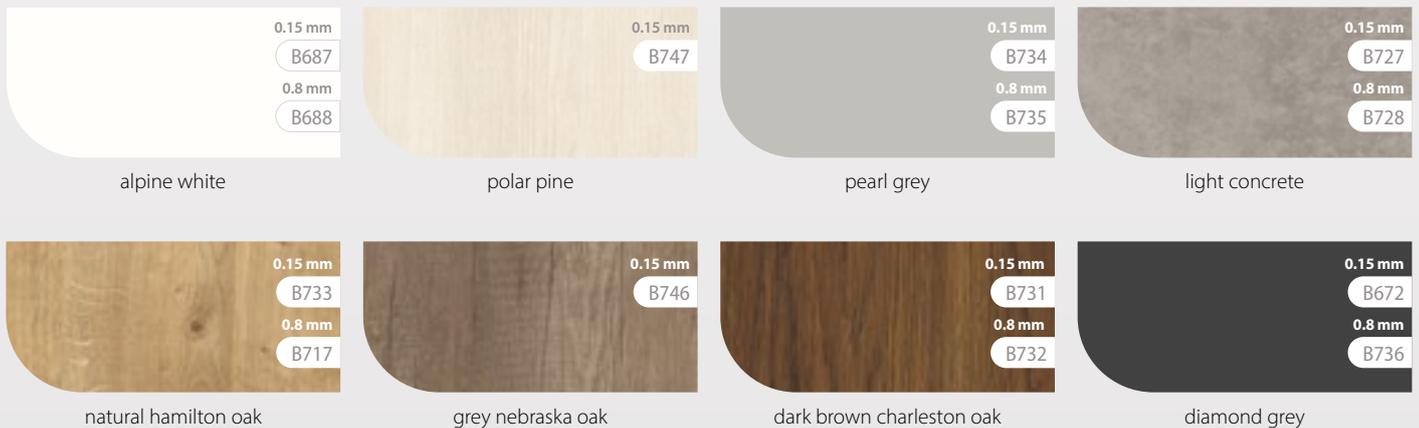
LAMINOLACK ●●●●○

Classification LAMINOLACK: high-quality polypropylene foil is characterised by excellent durability.



LAMINATE CPL 0,15 mm ●●●●● 0,8 mm ●●●●●

Classification CPL: Foils with maximum strength. Available in two thicknesses – 0.15 mm (door leaves and frames) and 0.8 mm (door leaves).



LAMINOLACK

LaminoLack veneer is the hit of the season! Matte, fashionable oak colors: Catania, Flagstaff and Narbonne, exceptional resistance to moisture, temperature and mechanical damage thanks to polypropylene. Durability, style and easy maintenance in one – choose LaminoLack and transform your interior!

PURE CASHMERE
B770

PURE GRAPHITE
B741

PURE BLACK
B726

PURE GREEN
B769

PURE WHITE
B739

PURE LIGHT-GREY
B753

CATANIA OAK
B742

NEW
GRANDSON OAK
B784

COGNAC NARBONNE OAK
B743

FLAGSTAFF OAK
B744

GLASS WITH CHARACTER

We use glass in our products that perfectly emphasizes the character of our doors. The use of glazing in our doors allows more light into the room and also visual control of the space behind the door. In most cases, we use high-quality SATINATO glass, which is easy to keep clean and at the same time provides maximum privacy.

ATTENTION: INDIVIDUAL BATCHES OF GLASS MAY VARY IN SHADE

SATINATO



LACOBEL



CHINCHILLA



TRANSPARENT



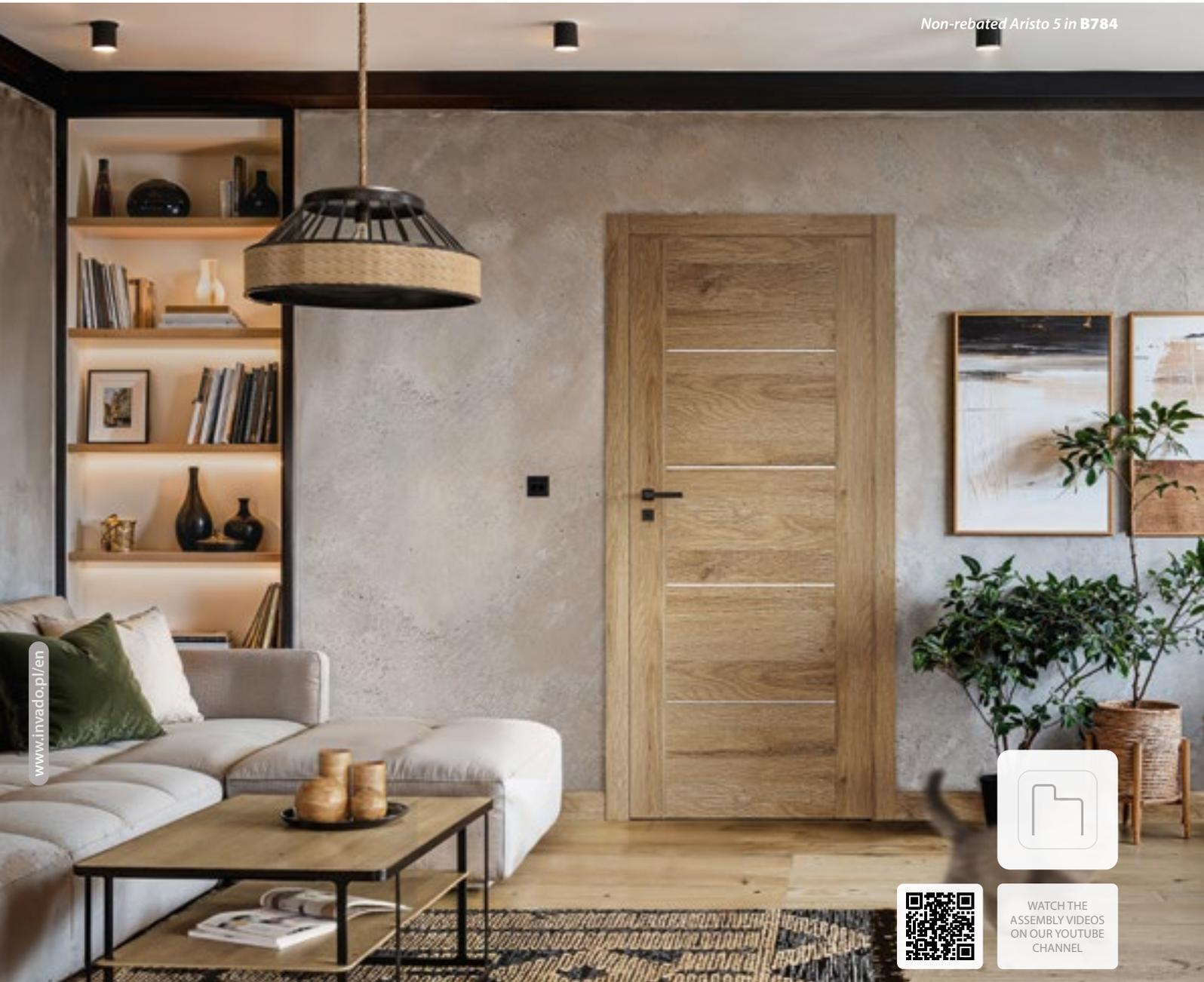
COLLECTION OF MODULAR DOORS

Modular doors are an excellent choice for those seeking long-lasting products. Their construction ensures exceptional durability and high acoustic performance. These doors, also known as frame or 5-component doors, are built with two vertical frames, an upper and lower crosspiece, and an infill, allowing for a wide range of design options within a single collection. This solid frame construction ensures great stability, making these doors exceptionally sturdy and resilient.





Non-rebated Aristo 5 in B784



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DOOR LEAVES OPTIONS



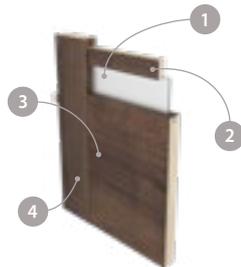
DECORS





CONSTRUCTION

- 1 the filling element (depending on the model):
 - hardened glass – 4 mm
 - panel – 4 mm
- 2 filling element: panel – 35 mm
- 3 horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
- 4 vertical frame – MDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 114

GLASS

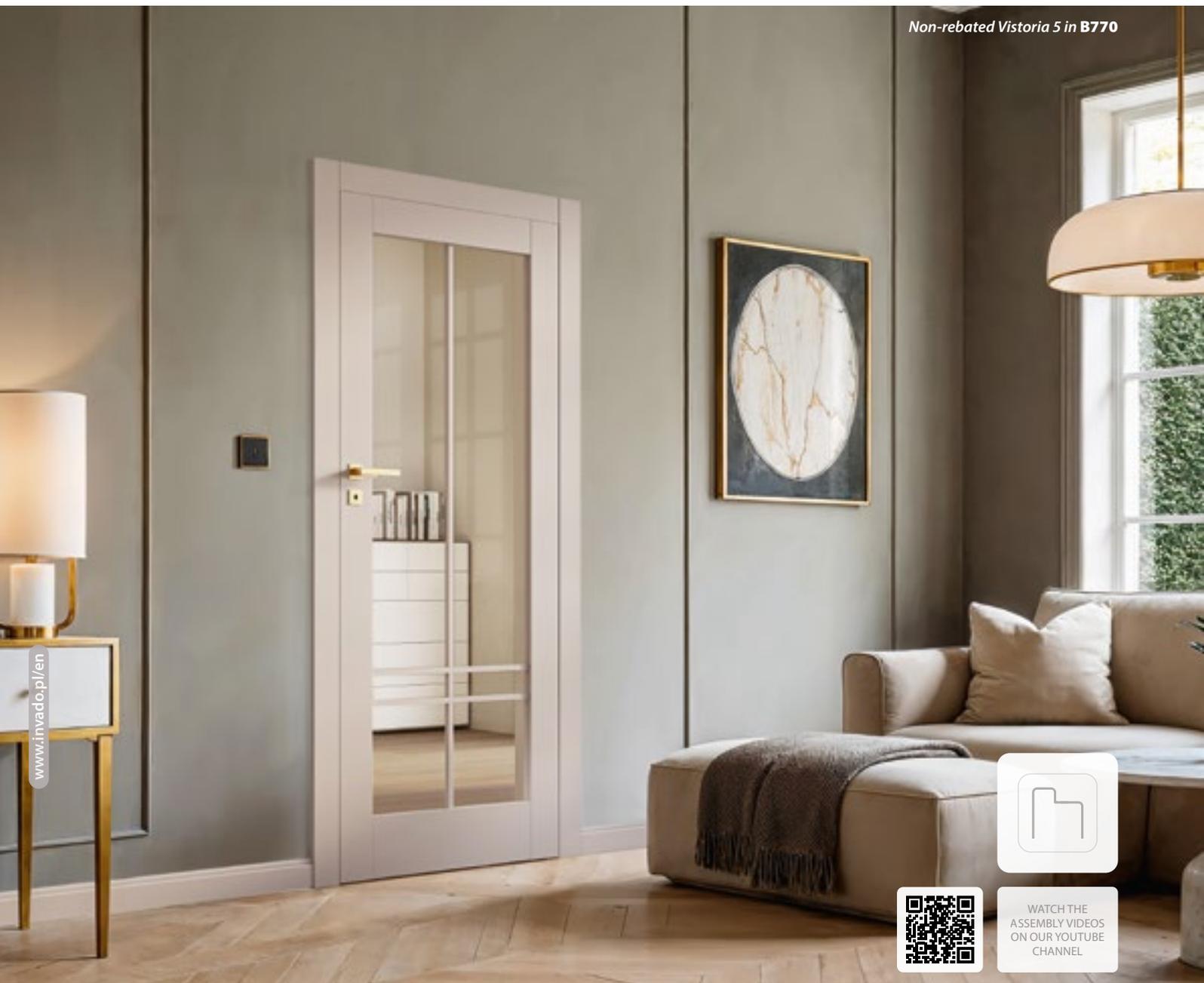


SATINATO

LACOBEL

the glossy side of glass is on the hinge side

Non-rebated Vistoria 5 in B770

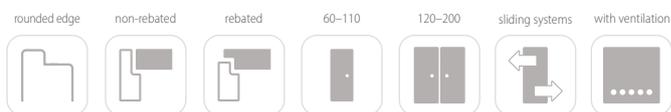


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DOOR LEAVES OPTIONS



DECORS





bolections only in the color of the door leaf

CONSTRUCTION

- 1 filling element:
 - hardened glass:
 - satinato – 4 mm
 - transparent – 4 mm
- 2 MDF bolections
- 3 horizontal frame – MDF
- 4 vertical frame – MDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: “60”–“110” / width of double doors: “120”–“200”
- bolections only in the color of the door leaf

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes “60”–“80”, 3 pcs for door leaves in sizes “90”–“110”
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
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[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width “100”; “110”
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes “60”–“80”
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 114

GLASS



SATINATO

TRANSPARENT

the glossy side of glass is on the hinge side

Rebated Vista 2 in B769



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DOOR LEAVES OPTIONS



DECORS

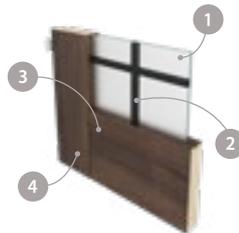




bolections only in black

CONSTRUCTION

- 1 filling element:
 - hardened glass:
 - satinato – 4 mm
 - transparent – 4 mm
- 2 MDF bolections
- 3 horizontal frame – MDF
- 4 vertical frame – MDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- bolections only in black

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

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- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

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GLASS



SATINATO

TRANSPARENT

the glossy side of glass is on the hinge side

Rebated Gavi 4 in B744

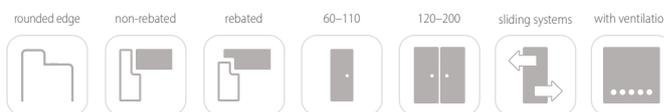


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DOOR LEAVES OPTIONS



DECORS



Gavi 1



Gavi 2



Gavi 3

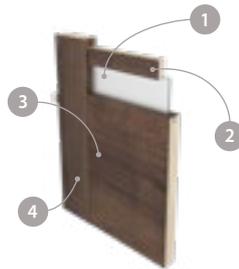


Gavi 4



CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • Lacobel glass – 4 mm • panel – 4 mm |
| 2 | filling element: panel – 16 mm |
| 3 | horizontal frame – MDF
(height: lower frame 400 mm, upper frame 350 mm) |
| 4 | vertical frame – MDF <ul style="list-style-type: none"> • side edges and upper edge are foiled • rounded vertical edges of door leaves (more info on p. 100) • double door leaves have a rebate and a counter-rebate (p. 100) • width of single doors: “60”–“110” / width of double doors: “120”–“200” |



STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes “60”–“80”, 3 pcs for door leaves in sizes “90”–“110”
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

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ADDITIONAL OPTIONS

- door without a keyhole
- door width “100”; “110”
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes “60”–“80”
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 114

GLASS



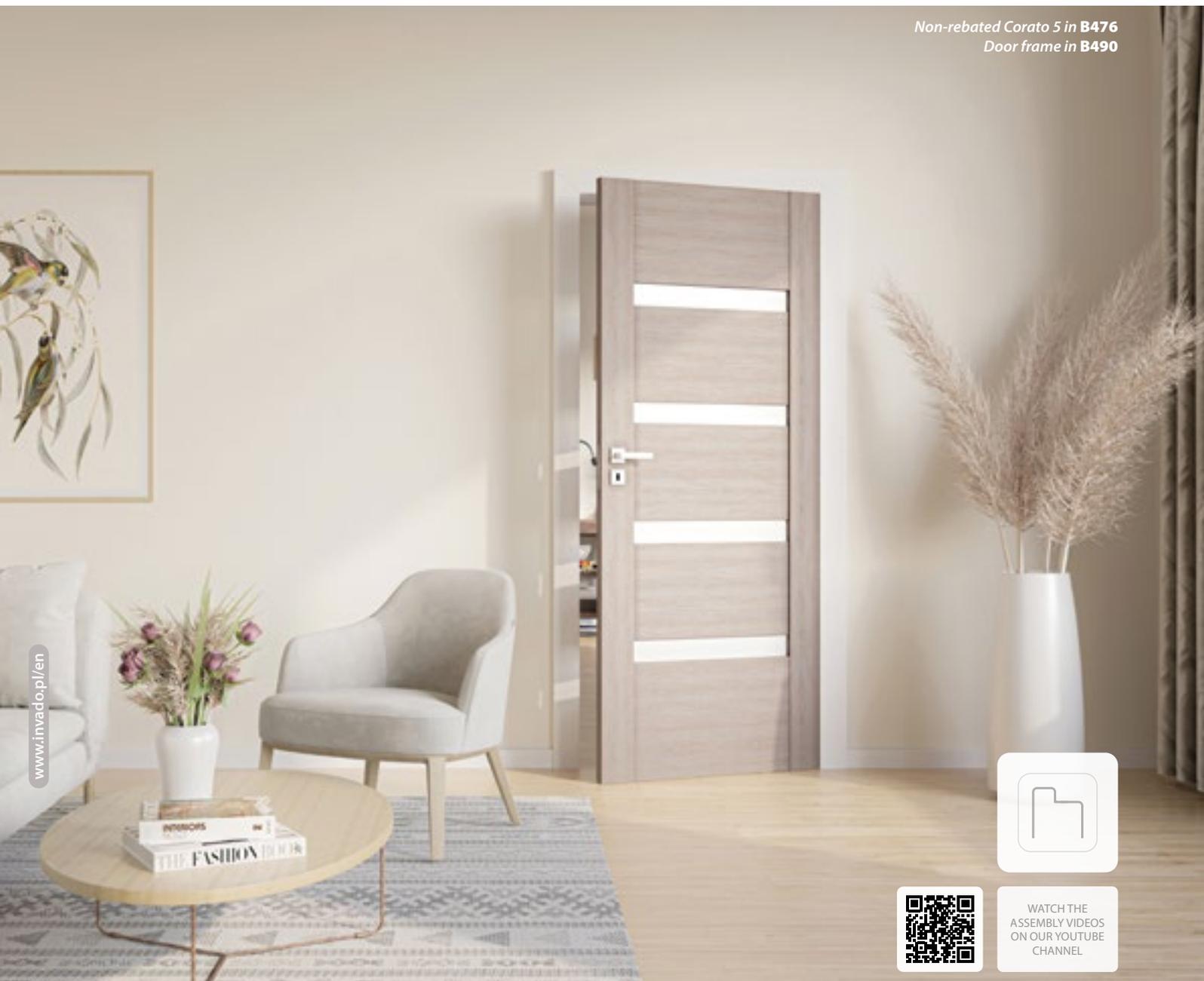
SATINATO

the glossy side of glass is on the hinge side



LACOBEL

Non-rebated Corato 5 in B476
Door frame in B490



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DOOR LEAVES OPTIONS



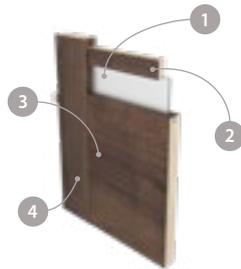
DECORS





CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm • panel – 4 mm black matt |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF
(height: lower frame 400 mm, upper frame 350 mm) |
| 4 | vertical frame – MDF <ul style="list-style-type: none"> • side edges and upper edge are foiled • rounded vertical edges of door leaves (more info on p. 100) • double door leaves have a rebate and a counter-rebate (p. 100) • width of single doors: “60”–“110” / width of double doors: “120”–“200” |



STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes “60”–“80”, 3 pcs for door leaves in sizes “90”–“110”
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width “100”; “110”
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes “60”–“80”
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
 - PVC
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

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GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Artano 1 in B742



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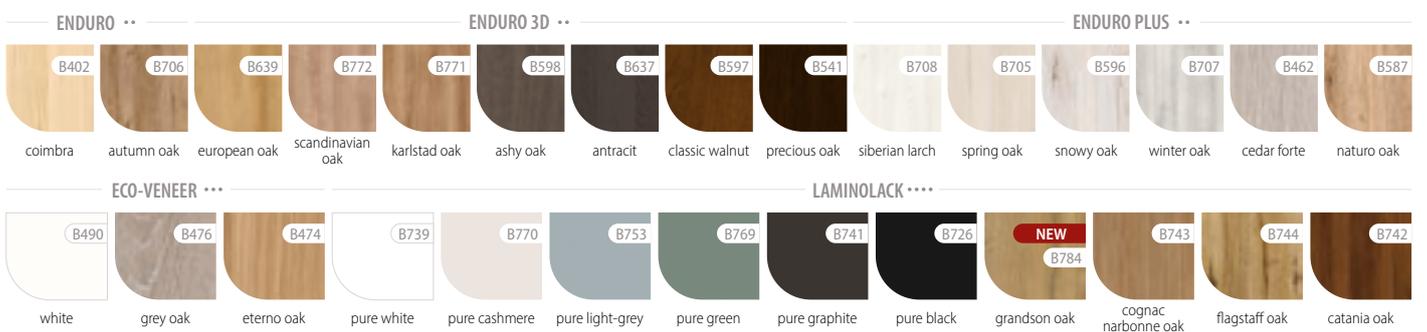


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm 	
2	filling element: panel – 16 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF	

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Aversa 1 in B739

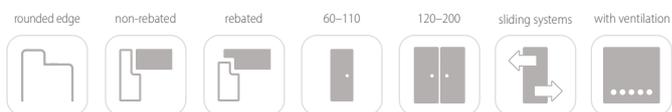


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DOOR LEAVES OPTIONS



DECORS



Aversa 1



Aversa 2



Aversa 3



CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm • panel – 4 mm pure black |
| 2 | filling element: panel – 16 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

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GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Non-rebated Mirror 2 in B490



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DOOR LEAVES OPTIONS



DECORS





Mirror 1—mirror on the door frame side



Mirror 1—panel on the hinge side



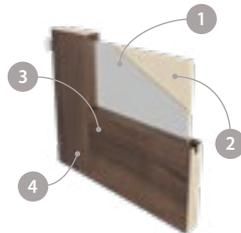
Mirror 2—panel on the door frame side



Mirror 2—mirror on the hinge side

CONSTRUCTION

- 1 filling element: mirror – 4 mm
- 2 filling element: panel – 6 mm
- 3 horizontal frame – MDF
- 4 vertical frame – MDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: “60”–“110” / width of double doors: “120”–“200”

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes “60”–“80”, 3 pcs for door leaves in sizes “90”–“110”
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width “100”; “110”	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes “60”–“80”	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

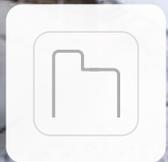
Additional information: accessories and handles

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Rebated Pasaro 3 in B706

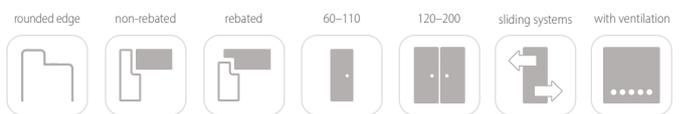


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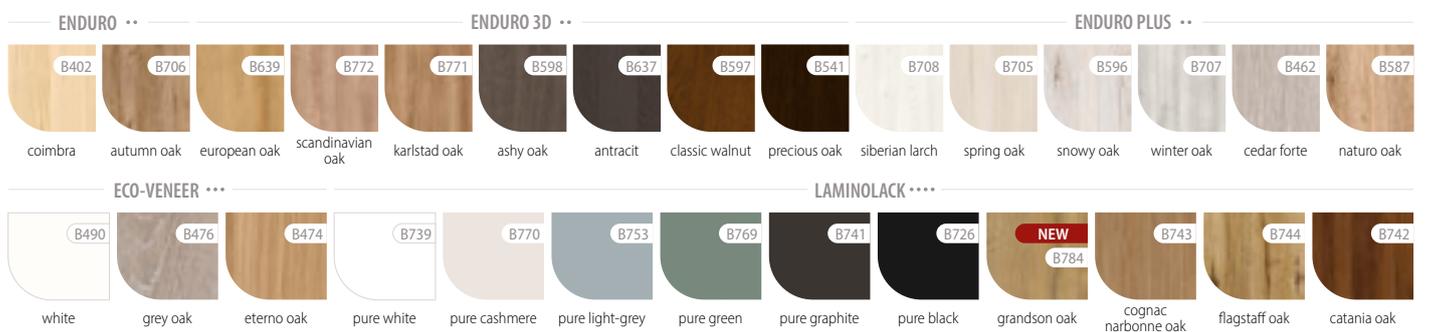


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DOOR LEAVES OPTIONS



DECORS



Pasaro 1



Pasaro 2



Pasaro 3

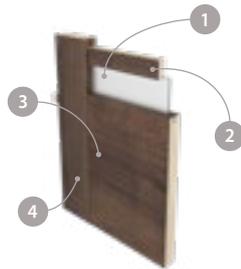


Pasaro 4



CONSTRUCTION

- | | |
|---|---|
| 1 | the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF
(height: lower frame 400 mm, upper frame 350 mm) |
| 4 | vertical frame – MDF |
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 100)
 - double door leaves have a rebate and a counter-rebate (p. 100)
 - width of single doors: "60"–"110" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
rebated	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
non-rebated	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
- PVC
- sleeves
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

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GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Vinadio 2 in B490

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DOOR LEAVES OPTIONS



DECORS



Vinadio 1



Vinadio 2



Vinadio 3



CONSTRUCTION

1	<p>the filling element (depending on the model):</p> <ul style="list-style-type: none"> hardened glass – 4 mm panel – 4 mm 	
2	filling element: panel – 22 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF	

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
non-rebated	<p>screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"</p> <p>magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert</p> <p>milling for hidden hinges with a 3D regulation</p>

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	
metal, round (chrome, golden)	
metal, square (chrome, nickel)	
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	PAGE 114

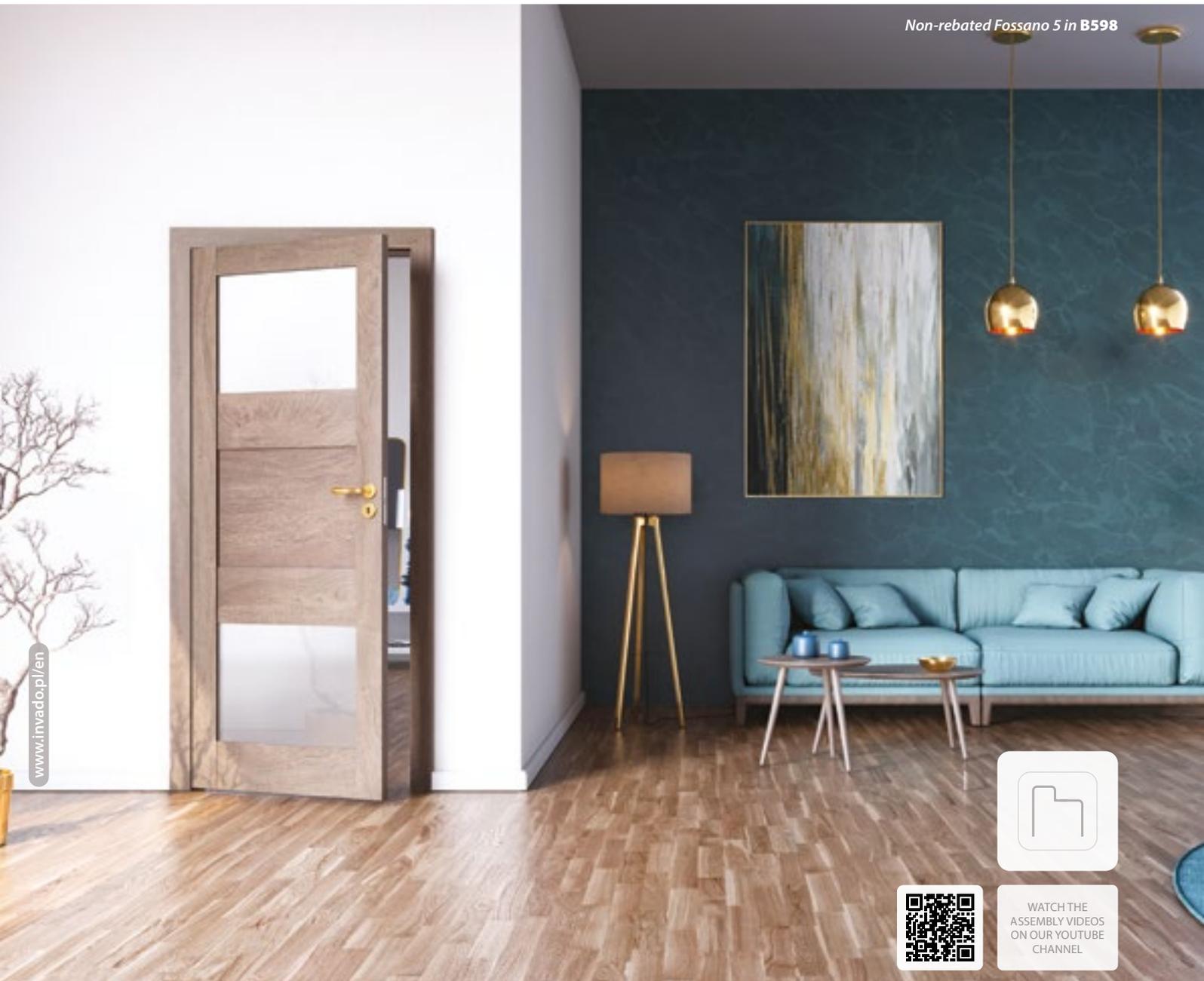
GLASS

NO EXTRA CHARGE

the glossy side of glass is on the hinge side

SATINATO

Non-rebated Fossano 5 in B598



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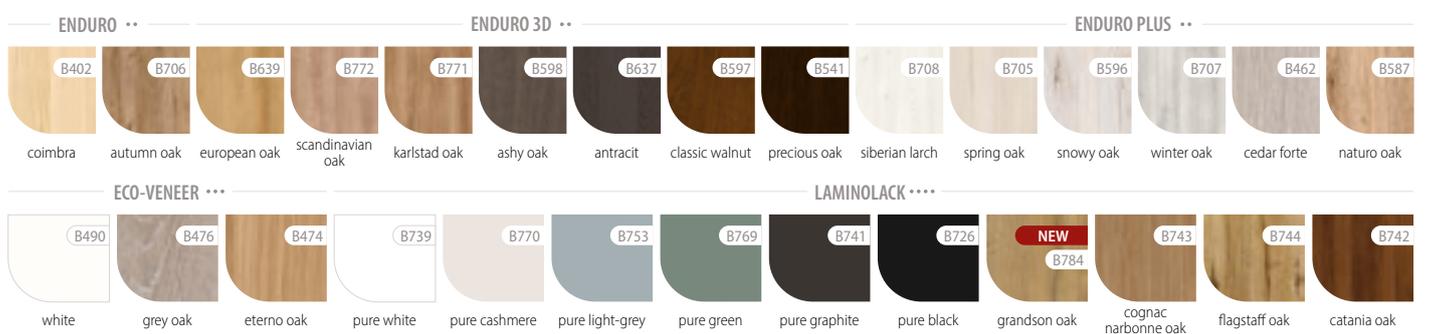


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DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model):	
	<ul style="list-style-type: none"> hardened glass – 4 mm panel – 4 mm 	
2	filling element: panel – 22 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF	

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
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GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side

Non-rebated Imperia 4 in B739



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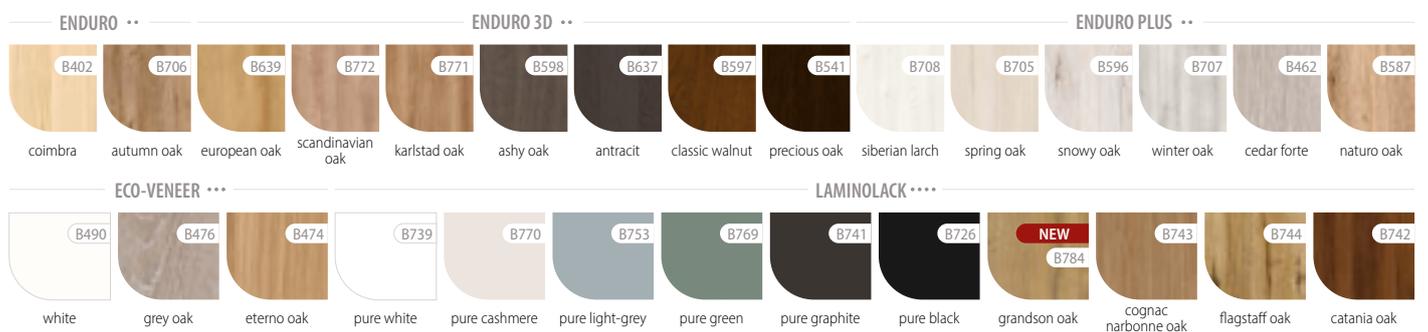


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DOOR LEAVES OPTIONS



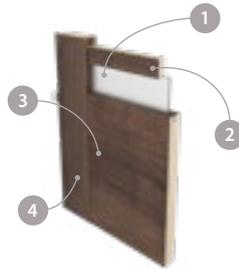
DECORS





CONSTRUCTION

- | | |
|---|---|
| 1 | the filling element (depending on the model): |
| | <ul style="list-style-type: none"> hardened glass – 4 mm panel – 4 mm |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm) |
| 4 | vertical frame – MDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Non-rebated Livata 4 in B706

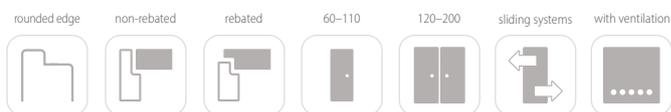


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DOOR LEAVES OPTIONS



DECORS



Livata 1



Livata 2



Livata 3

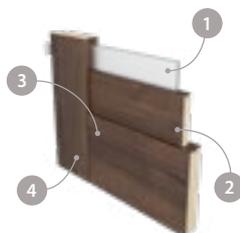


Livata 4



CONSTRUCTION

- | | |
|---|---|
| 1 | the filling element (depending on the model): <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
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[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO



the glossy side of glass is on the hinge side

Non-rebated Versano 6 in B739



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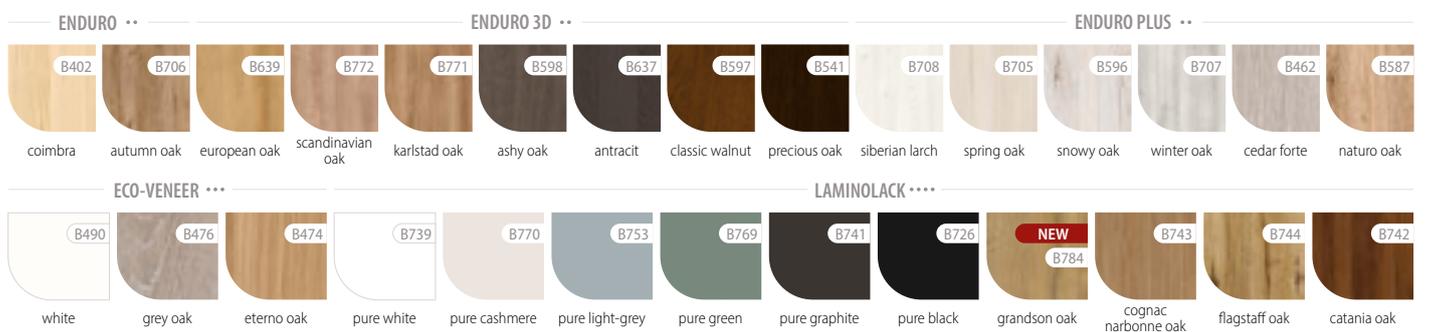


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DOOR LEAVES OPTIONS



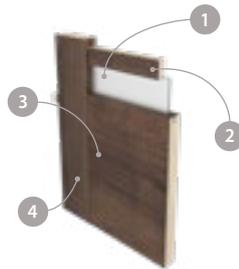
DECORS





CONSTRUCTION

- the filling element (depending on the model):
- 1
 - hardened glass – 4 mm
 - panel – 4 mm
 - 2 filling element: panel – 22 mm
 - 3 horizontal frame – MDF (height: lower frame 400 mm, upper frame 350 mm)
 - 4 vertical frame – MDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- additional hinge for the door in sizes "60"–"80"
- additional hinge for the non-rebated door—included in a door frame
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36 (31/31 in non-rebated door leaves)

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Non-rebated Nogaro 2 in B708



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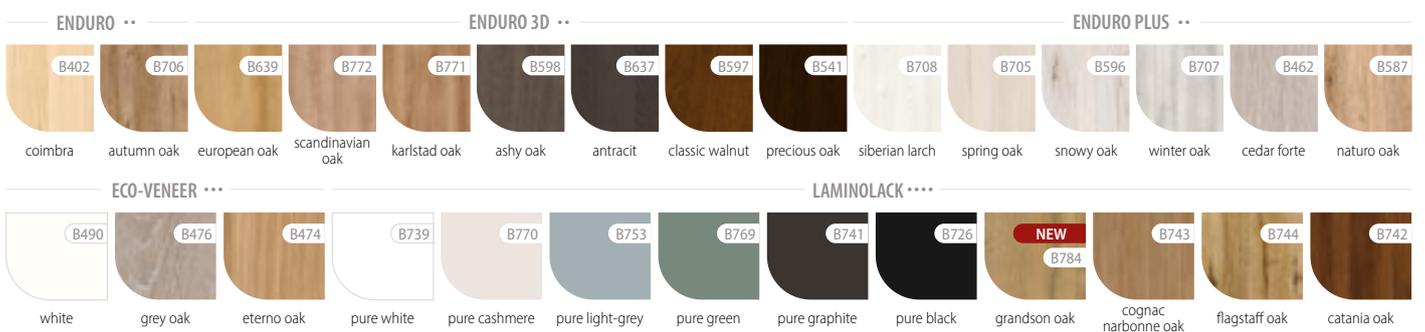


WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

DOOR LEAVES OPTIONS



DECORS



Nogaro 1



Nogaro 2



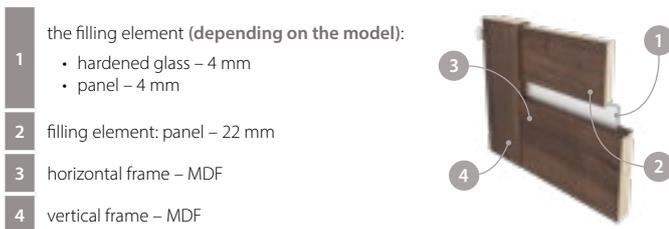
Nogaro 3



Nogaro 4



CONSTRUCTION



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 114	

GLASS



Rebated Tamparo 3 in B743



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WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model): |
| | <ul style="list-style-type: none"> • hardened glass – 4 mm • panel – 4 mm • panel – 4 mm matt black |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Non-rebated Linea Forte 8 in B744

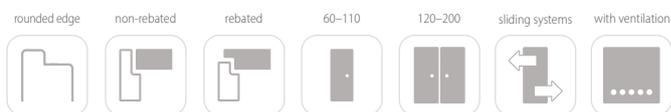


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WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

DOOR LEAVES OPTIONS



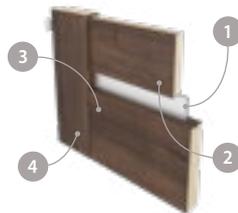
DECORS





CONSTRUCTION

- | | |
|---|--|
| 1 | the filling element (depending on the model): |
| | <ul style="list-style-type: none"> hardened glass – 4 mm panel – 4 mm panel – 4 mm pure black |
| 2 | filling element: panel – 22 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 100)
 - double door leaves have a rebate and a counter-rebate (p. 100)
 - width of single doors: "60"–"110" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
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[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 114	

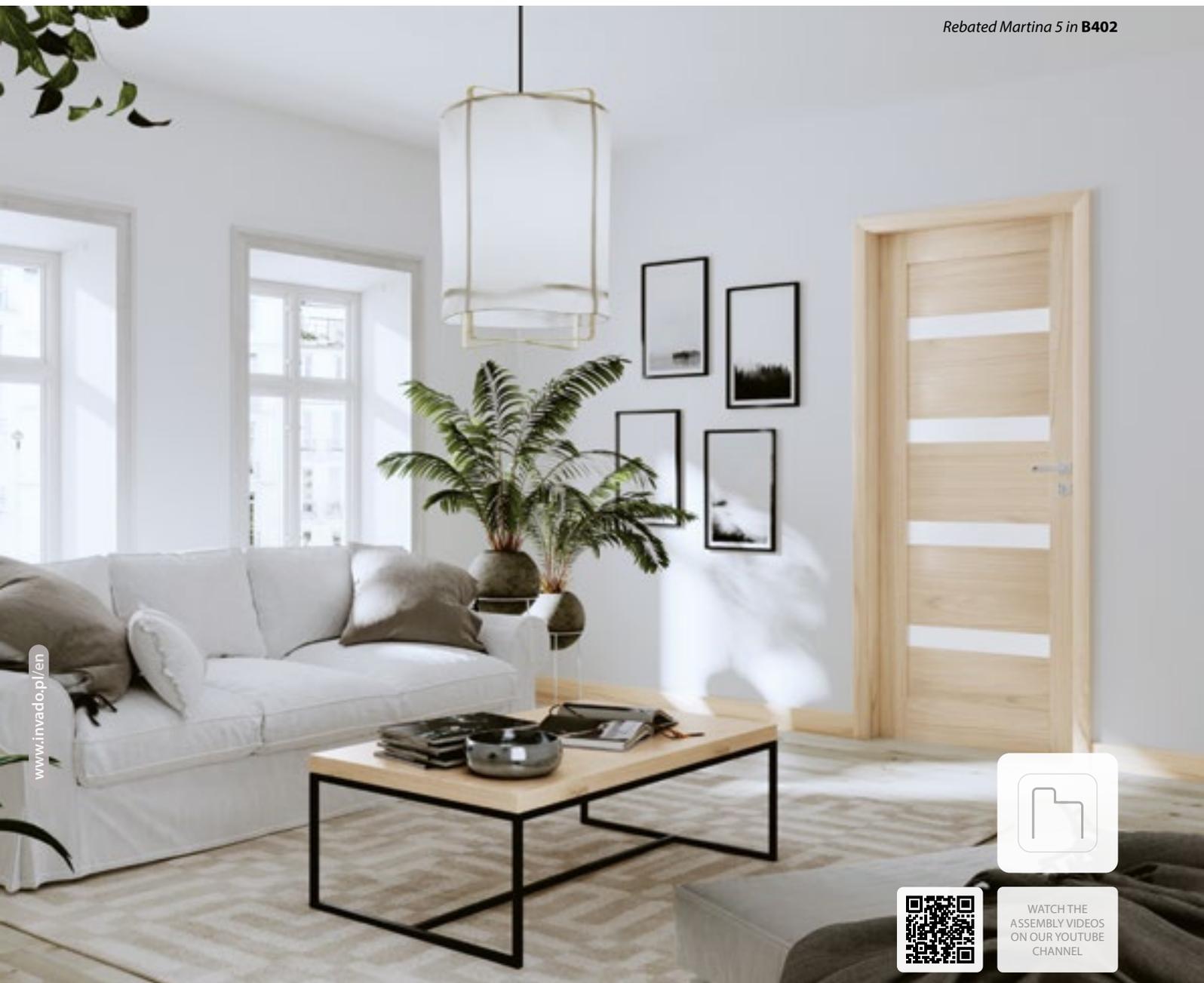
GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side

Rebated Martina 5 in B402

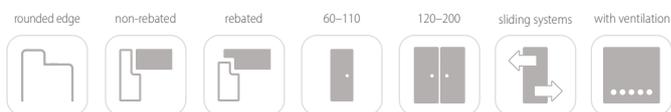


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DOOR LEAVES OPTIONS



DECORS



Martina 1



Martina 2



Martina 3



Martina 4



Martina 5



CONSTRUCTION

1	the filling element (depending on the model):	
	<ul style="list-style-type: none"> hardened glass – 4 mm panel – 4 mm 	
2	filling element: panel – 22 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF	

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Domino 2 in B707



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DOOR LEAVES OPTIONS



DECORS



Domino 1



Domino 2



Domino 3



Domino 4



CONSTRUCTION

- | | |
|---|---|
| 1 | <p>the filling element (depending on the model):</p> <p>hardened glass:</p> <ul style="list-style-type: none"> • satinato – 4 mm • transparent – 4 mm (Domino 2 only) |
| 2 | filling element: panel – 10 mm |
| 3 | horizontal frame – MDF |
| 4 | vertical frame – MDF |
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 100)
 - double door leaves have a rebate and a counter-rebate (p. 100)
 - width of single doors: "60"–"110" / width of double doors: "120"–"200"



STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
rebated	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
non-rebated	milling for hidden hinges with a 3D regulation

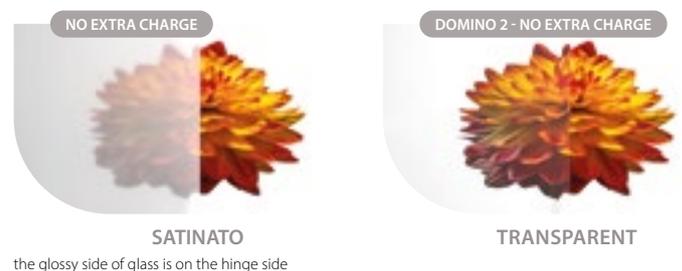
DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 114	

GLASS



Non-rebated Bianco SATI 3 in B739



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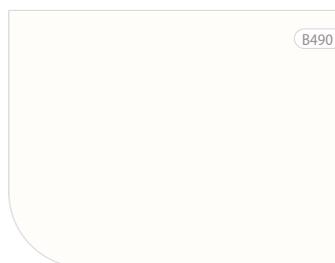
DOOR LEAVES OPTIONS



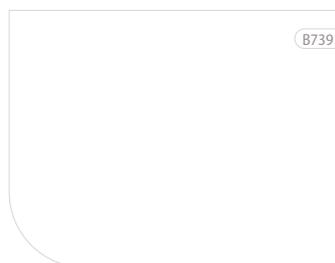
DECORS

ECO-VENEER ...

LAMINOLACK



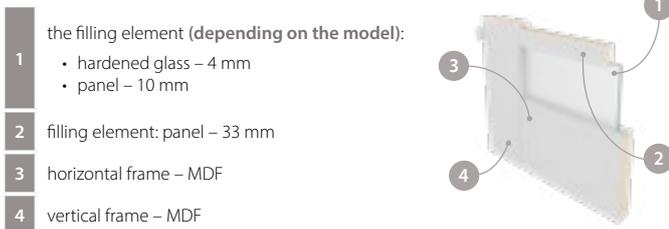
white



pure white



CONSTRUCTION



- 1** the filling element (depending on the model):
 - hardened glass – 4 mm
 - panel – 10 mm
 - 2** filling element: panel – 33 mm
 - 3** horizontal frame – MDF
 - 4** vertical frame – MDF
- side edges and upper edge are foiled
 - rounded vertical edges of door leaves (more info on p. 100)
 - double door leaves have a rebate and a counter-rebate (p. 100)
 - width of single doors: “60”–“110” / width of double doors: “120”–“200”

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes “60”–“80”, 3 pcs for door leaves in sizes “90”–“110”
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

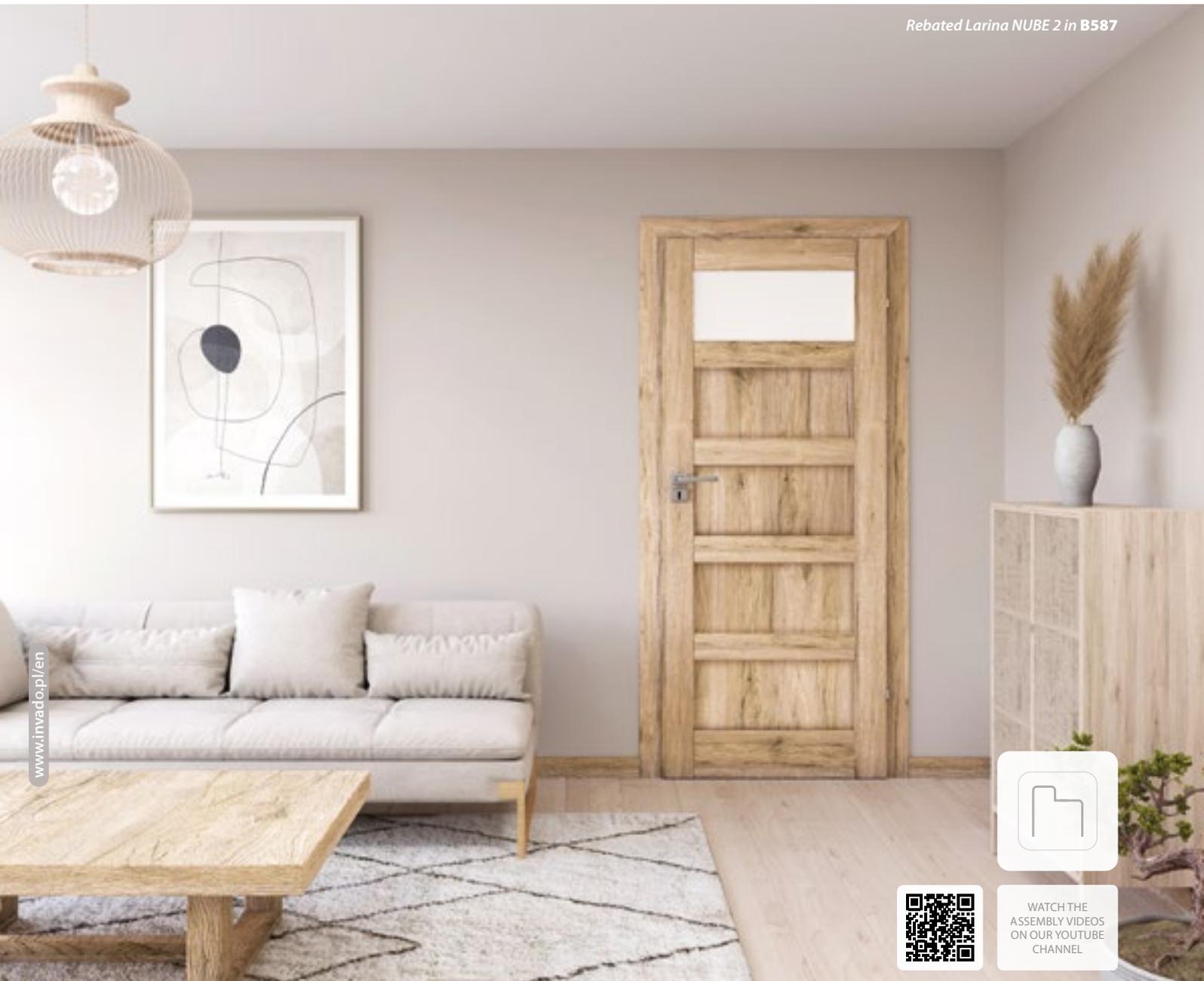
ADDITIONAL OPTIONS

door without a keyhole	
door width “100”; “110”	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes “60”–“80”	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 114	

GLASS



Rebated Larina NUBE 2 in B587

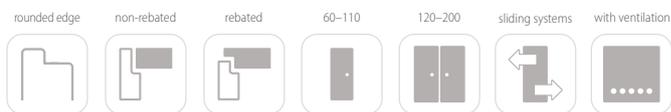


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WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

DOOR LEAVES OPTIONS



DECORS





CONSTRUCTION

1	the filling element (depending on the model):	
	<ul style="list-style-type: none"> hardened glass – 4 mm panel – 10 mm 	
2	filling element: panel – 35 mm	
3	horizontal frame – MDF	
4	vertical frame – MDF	

- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	milling for hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
additional hinge for the door in sizes "60"–"80"	
additional hinge for the non-rebated door—included in a door frame	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)
cylinder lock insert 31/36 (31/31 in non-rebated door leaves)	
Additional information: accessories and handles	
PAGE 114	

GLASS



COLLECTION OF FOILED DOORS

Foiled doors, with their MDF frame construction, are significantly lighter than modular doors while maintaining high strength. Our collection offers a wide range of models featuring both modern and timeless designs at attractive prices. These doors are perfect for those looking to completely transform their interiors.



Rebated Home Line1 in B134

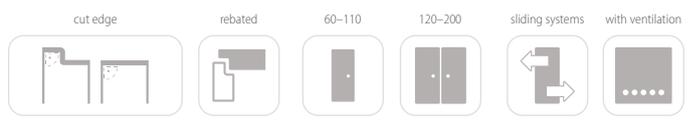


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WATCH THE ASSEMBLY VIDEOS ON OUR YOUTUBE CHANNEL

DOOR LEAVES OPTIONS



DECORS



Home Line 1



Home Line 4

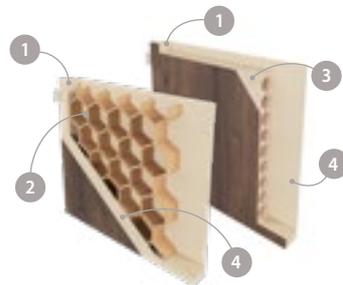


Home Line 5



CONSTRUCTION

- 1 MDF board
- 2 (STANDARD) 'honeycomb' filling
- 3 (OPTIONAL) tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80"; 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- double door
- sliding leaf
- tubular chipboard filling
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
 - PVC
 - sleeves
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- ventilation grid
- cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Norma Decor 1 in B739

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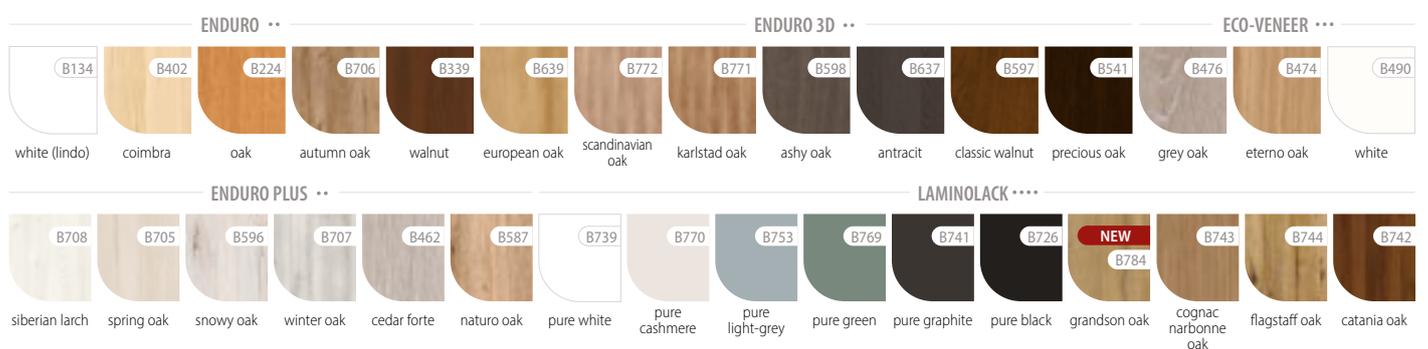


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DOOR LEAVES OPTIONS



DECORS

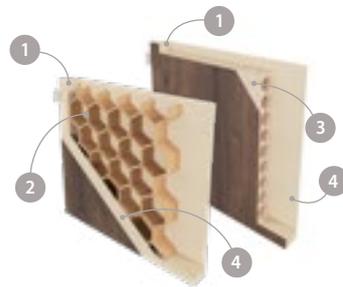




AVAILABLE ONLY IN COLOURS: B134, B224, B339

CONSTRUCTION

- 1 MDF board
- 2 (STANDARD) 'honeycomb' filling
- 3 (OPTIONAL) tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- non-rebated leaves only ND1 and ND6 with the cut-edge

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80"; 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide p. 106
- [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- [ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- tubular chipboard filling
 - cylinder lock insert 31/36
- rebated
 - additional hinge for the door in sizes "60"–"80"
 - caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- non-rebated
 - additional hinge for the non-rebated door—included in a door frame
 - cylinder lock insert 31/31
- ventilation undercut
 - PVC
- sleeves
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- ventilation grid
- reinforcement for self-closer

Additional information: accessories and handles

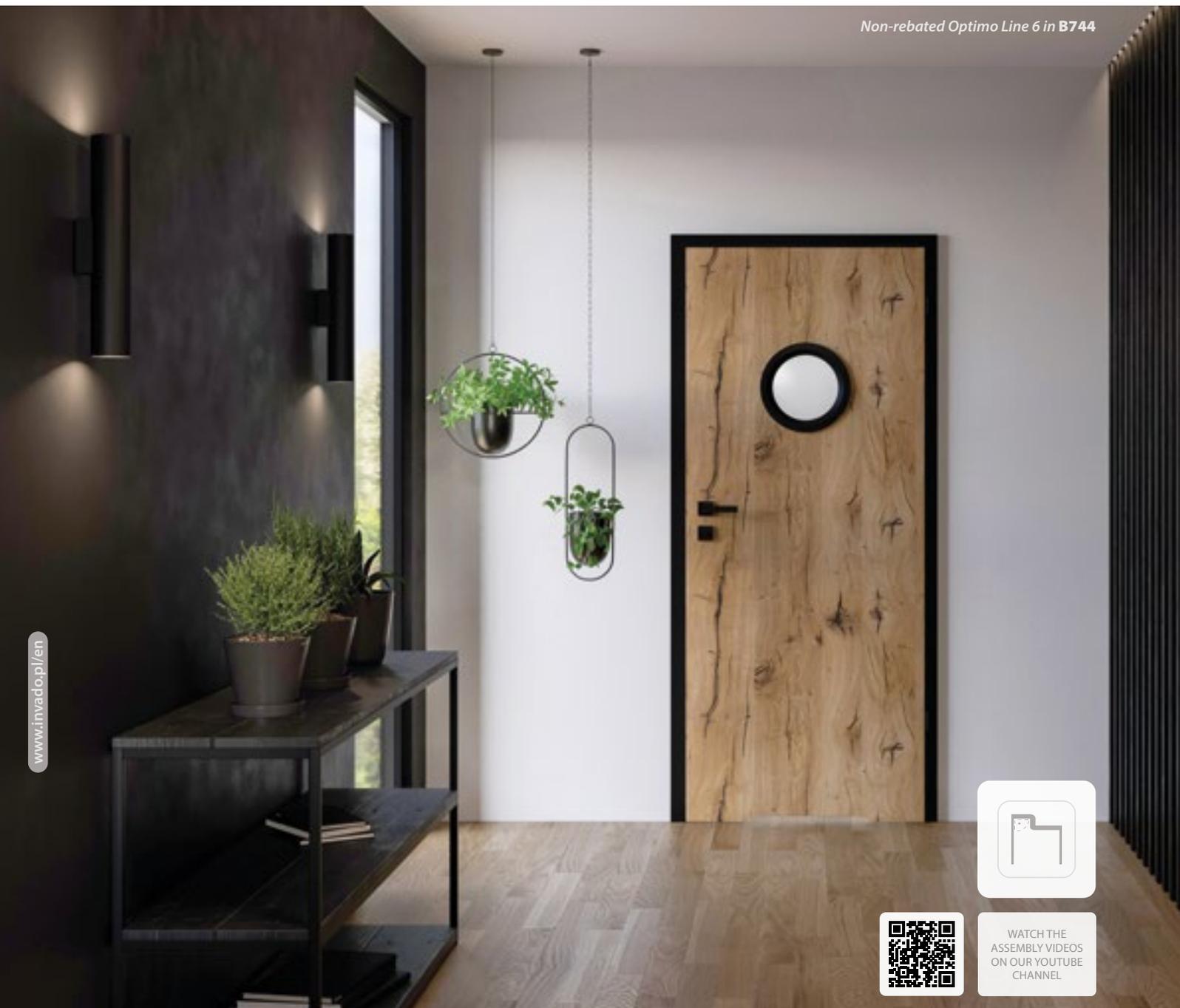
PAGE 114

GLASS



Porthole in **NORMA DECOR 6** available in silver and black colour with the possibility of using a transparent or satin glass pane (option included in the price of the door leaf).

Non-rebated Optimo Line 6 in B744

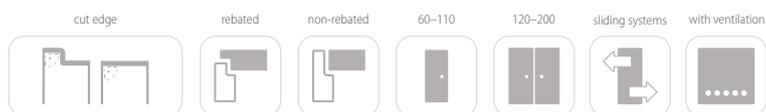


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DOOR LEAVES OPTIONS



DECORS

LAMINOLACK *****



CPL 0,15 mm ***** CPL 0,8 mm *****



Optimo Line 1



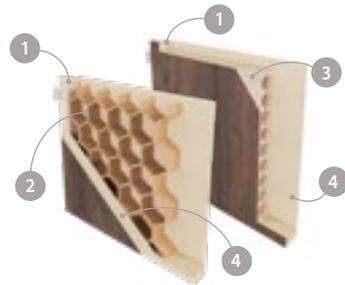
Optimo Line 6



- Due to the manufacturing technique, it is possible to use a leaf edge in a color different from the door surface. Edges in the following colors are the basis for creating unique designs: **pure black, alpine white or natural hamilton oak.**

CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- edge in the color of the door leaf (**color change possible for an additional fee**)
- cut edges (90°) of door leaf (p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- In double non-rebated door leaves, edge band in the colour of the door leaf and silver fittings are standard. However, it is possible to make them with pure black edge band and fittings as part of a custom order. In this case, please contact our Customer Service.

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110" — CPL 0,15 mm	
door width "100"; "110" — CPL 0,8 mm	
door made in non-rebated version	
double door	
sliding leaf	
tubular chipboard filling	
rebated	cylinder lock insert 31/36
	additional hinge for the door in sizes "60"–"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
	pure black or alpine white edge band
	natural hamilton oak edge band (only in alpine white door leaf)
	a set of: 2 hinges + striking plate + door lock in colours: white, satin chrome, golden, black
ventilation undercut	
sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)
ventilation grid	
reinforcement for self-closer	

Additional information: accessories and handles

PAGE 114

Porthole in **OPTIMO LINE 6** available in silver and black colour with the possibility of using a transparent or satin glass pane (**option included in the price of the door leaf**).



Rebated Vetra 2 in B744

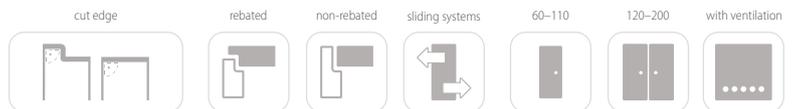


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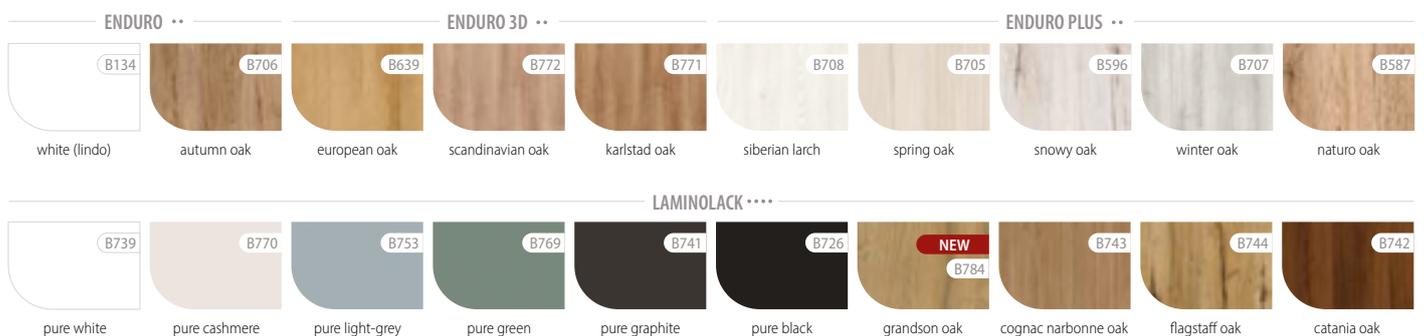


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DOOR LEAVES OPTIONS

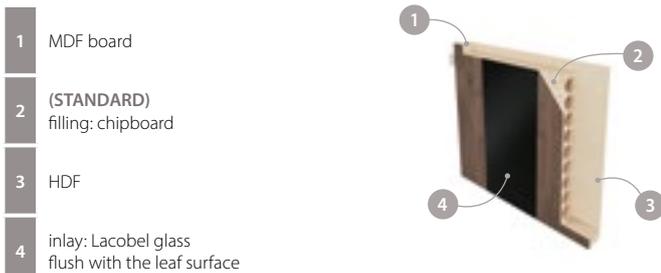


DECORS





CONSTRUCTION



- side edges and upper edge are foiled
- cut edges (90°) of door leaf (p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- Lacobel glass inlay is flush with the leaf surface

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

[OB3]	block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1]	adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8]	adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7]	adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10]	adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4]	adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES		p. 108

ADDITIONAL OPTIONS

	door without a keyhole
	door width "100"; "110"
	door made in non-rebated version
	double door
	sliding leaf
	cylinder lock insert 31/36
rebated	additional hinge for the door in sizes "60"–"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31

ventilation undercut

Additional information: accessories and handles

PAGE 114

GLASS INLAY



The inlay is flush with the leaf surface

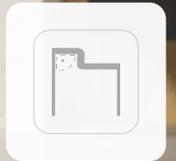
Silver inlay

Golden inlay

Black inlay

Rebated Arteo 3 in B134

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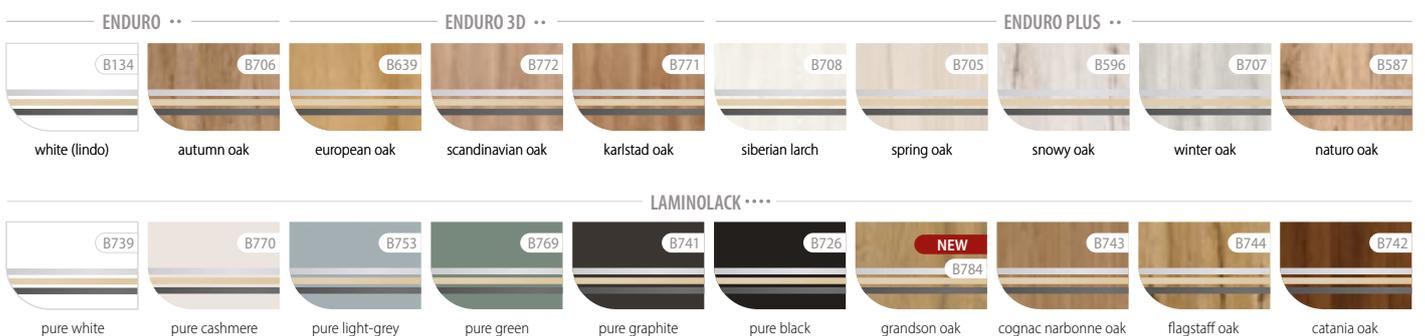


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DOOR LEAVES OPTIONS



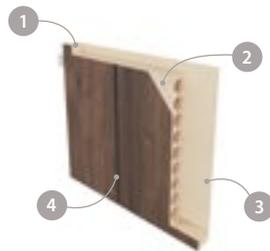
DECORS





CONSTRUCTION

- | | |
|---|----------------------------------|
| 1 | MDF board |
| 2 | (STANDARD)
filling: chipboard |
| 3 | HDF |
| 4 | insert: aluminium strip—8 mm |



- side edges and upper edge are foiled
- cut edges (90°) of door leaf (p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- aluminium inlay is flush with the leaf surface

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
door made in non-rebated version	
double door	
sliding leaf	
rebated	cylinder lock insert 31/36
	additional hinge for the door in sizes "60"–"80"
	caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
non-rebated	additional hinge for the non-rebated door—included in a door frame
	cylinder lock insert 31/31
ventilation undercut	

Additional information: accessories and handles

PAGE 114

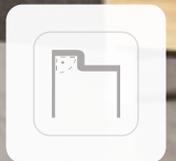
DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
[ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide	p. 106
[ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
[ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide	p. 106
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

Non-rebated Belgatto 9 in **B706**
Door frame in **B726**

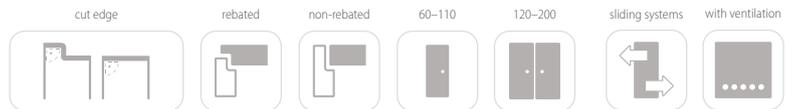


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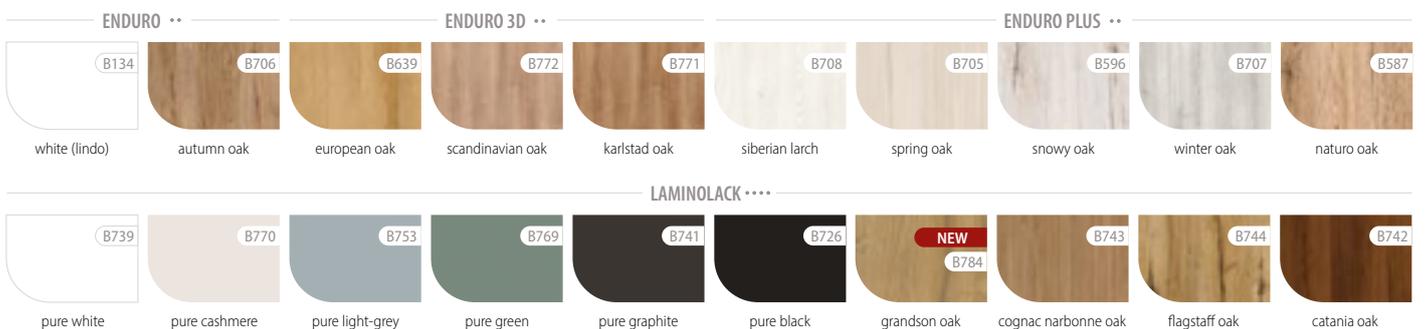


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DOOR LEAVES OPTIONS



DECORS

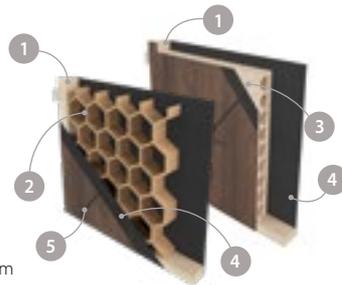




AVAILABLE ONLY AS SINGLE DOORS

CONSTRUCTION

- 1 MDF board
- 2 (STANDARD) 'honeycomb' filling
- 3 (OPTIONAL) tubular chipboard filling
- 4 black HDF
- 5 black milling—"U" with a width of 8 mm



- side edges and upper edge are foiled
- edge band in the colour of the door leaf (standard) or black (optional)
- cut edges (90°) of door leaf (p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide p. 106
- [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- [ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

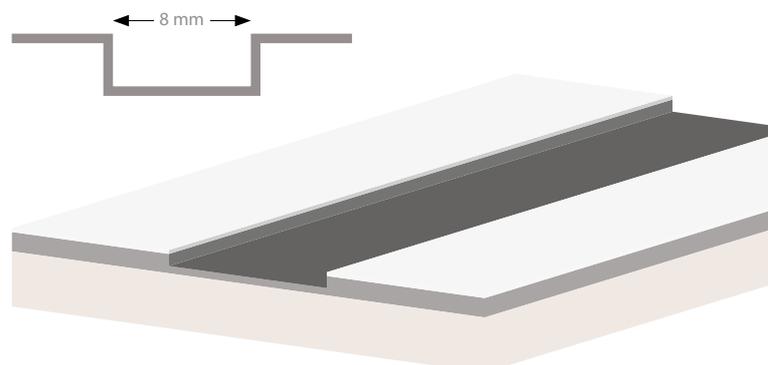
ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- tubular chipboard filling
 - cylinder lock insert 31/36
- rebated
 - additional hinge for the door in sizes "60"–"80"
 - caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- non-rebated
 - additional hinge for the non-rebated door—included in a door frame
 - cylinder lock insert 31/31

- ventilation undercut
- reinforcement for self-closer

black edge band

Additional information: accessories and handles PAGE 114



Rebated Decorato 22 in B134

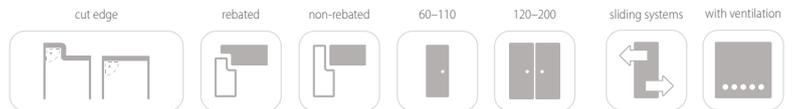


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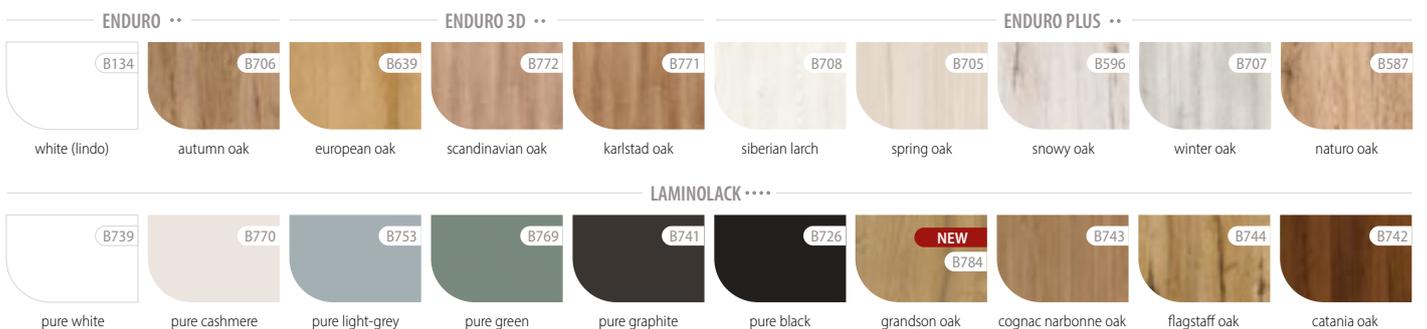


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DOOR LEAVES OPTIONS



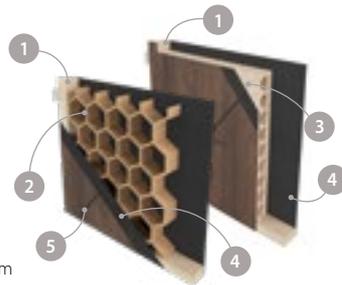
DECORS





CONSTRUCTION

- 1 MDF board
- 2 (STANDARD) 'honeycomb' filling
- 3 (OPTIONAL) tubular chipboard filling
- 4 black HDF
- 5 black milling—"V" with a width of 3 mm



- side edges and upper edge are foiled
- edge band in the colour of the door leaf (standard) or black (optional)
- cut edges (90°) of door leaf (p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"
non-rebated	magnetic lock 90 mm for a standard key, 95 mm for a WC knob, and 85 mm for a cylinder lock insert
	hidden hinges with a 3D regulation

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- [ORS7] adjustable door frame for modular non-rebated doors with a flat angle architrave 60 mm-wide p. 106
- [ORS10] adjustable door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- [ORS4] adjustable 90° door frame for modular non-rebated doors with a flat angle architrave 80 mm-wide p. 106
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

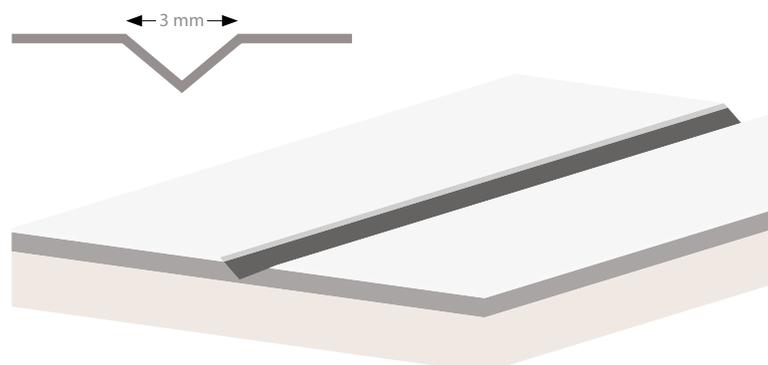
- door without a keyhole
- door width "100"; "110"
- door made in non-rebated version
- double door
- sliding leaf
- tubular chipboard filling
 - cylinder lock insert 31/36
- rebated
 - additional hinge for the door in sizes "60"–"80"
 - caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- non-rebated
 - additional hinge for the non-rebated door—included in a door frame
 - cylinder lock insert 31/31

- ventilation undercut
- reinforcement for self-closer

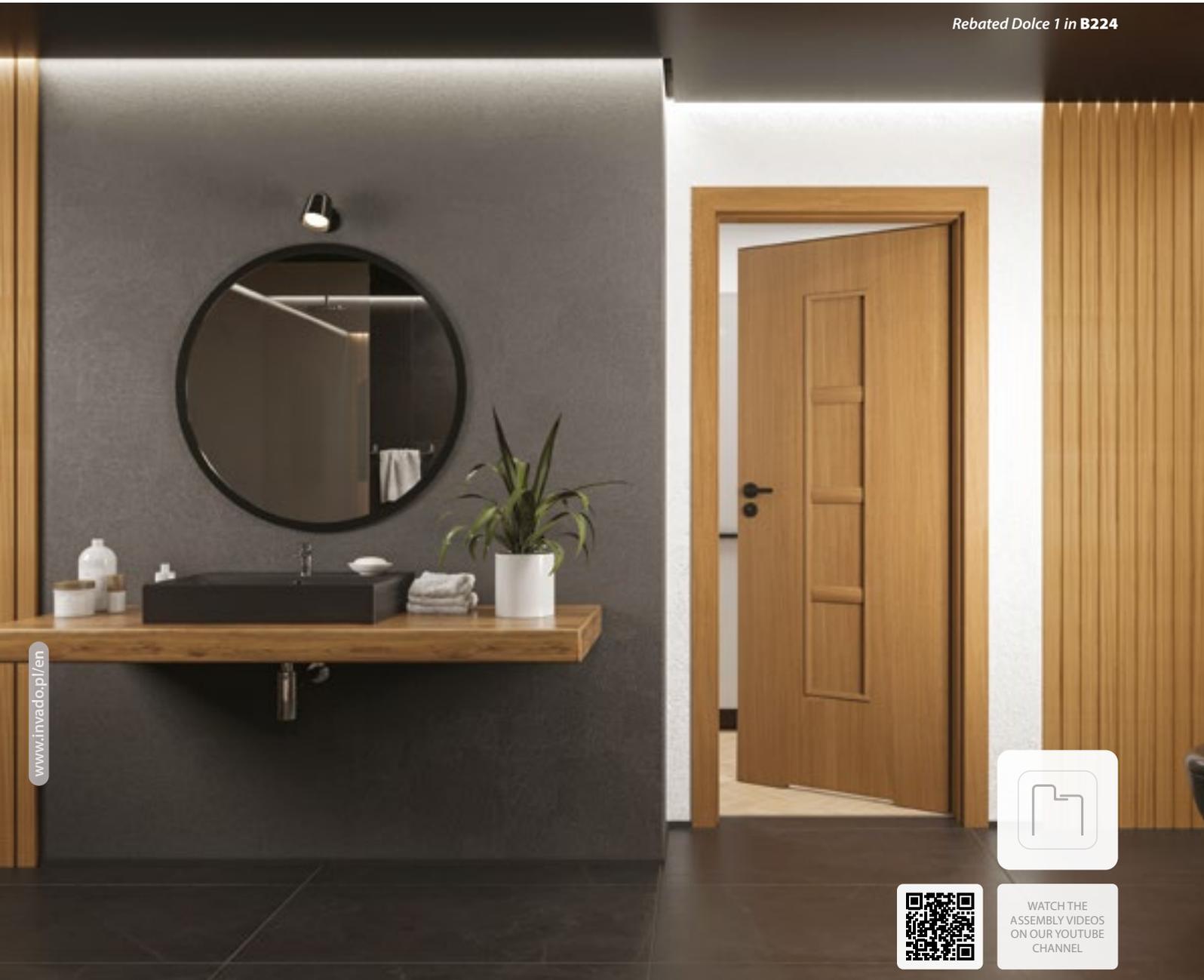
black edge band

Additional information: accessories and handles

PAGE 114



Rebated Dolce 1 in B224

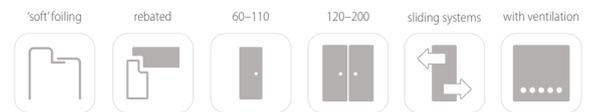


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DOOR LEAVES OPTIONS



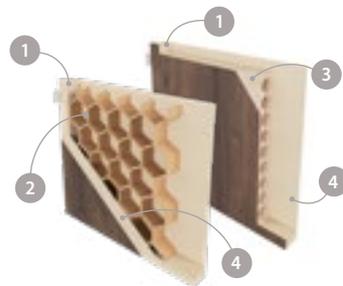
DECORS





CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- double door
- sliding leaf
- tubular chipboard filling
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
- sleeves
 - PVC
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



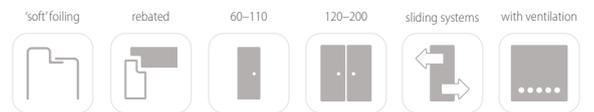
Rebated Libra in B587



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DOOR LEAVES OPTIONS



DECORS



Libra 1



Libra 2

NEW



Libra 3

NEW



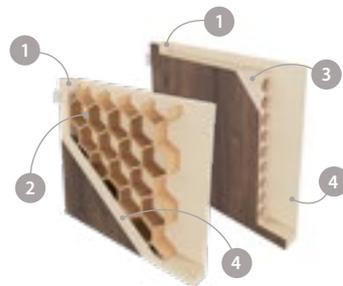
Libra 4

NEW



CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding leaf

tubular chipboard filling

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Lido 14 in B134

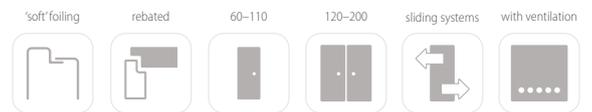


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DOOR LEAVES OPTIONS



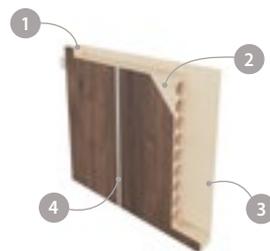
DECORS





CONSTRUCTION

- | | |
|---|----------------------------------|
| 1 | MDF board |
| 2 | (STANDARD)
filling: chipboard |
| 3 | HDF |
| 4 | insert: aluminium strip—8 mm |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"
- semi-circular aluminium insert protruding above the leaf surface

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding leaf

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

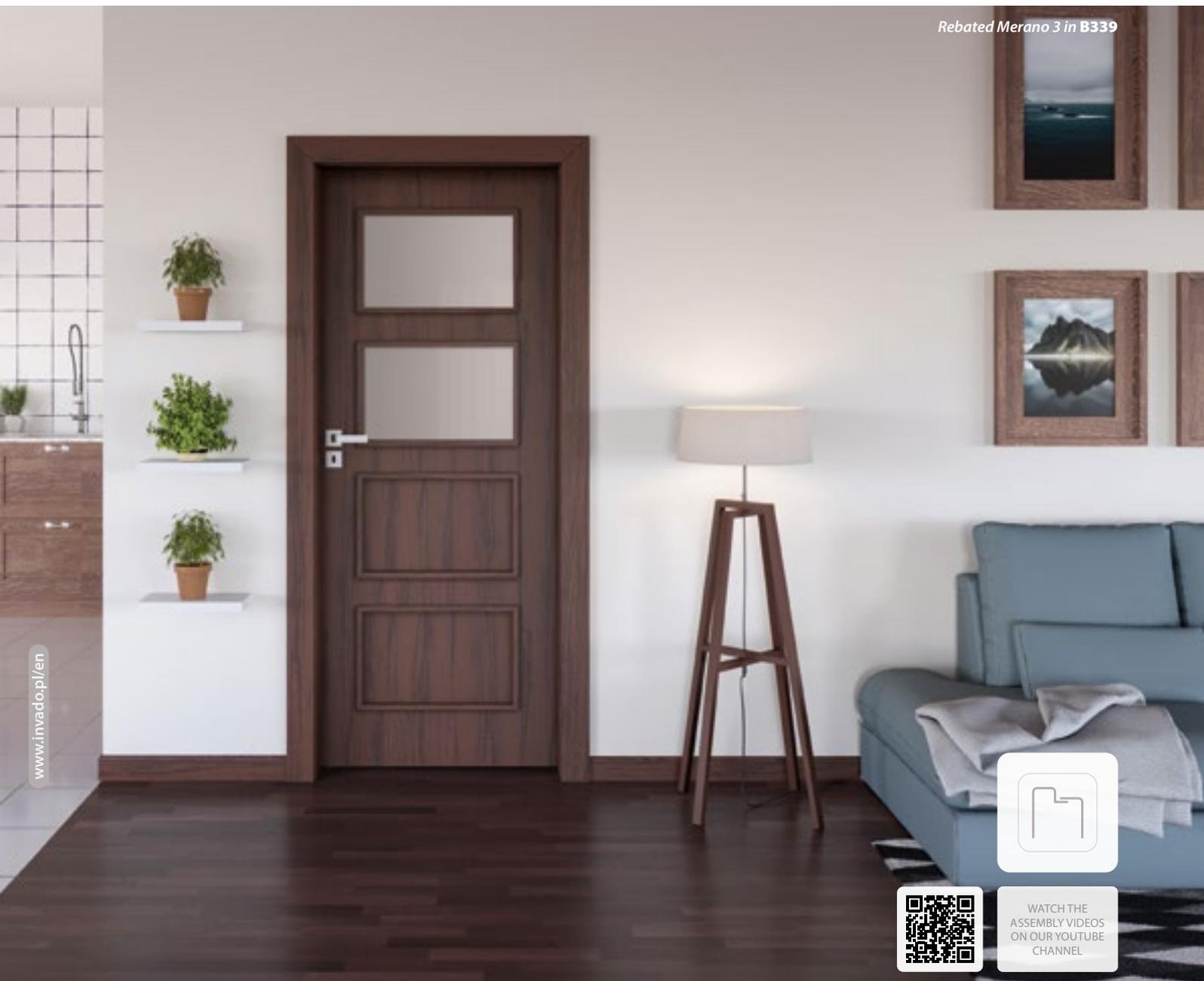
- | | |
|---------|--------------------------------|
| sleeves | PVC |
| | metal, round (chrome, golden) |
| | metal, square (chrome, nickel) |

cylinder lock insert 31/36

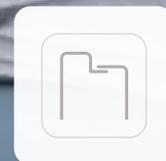
Additional information: accessories and handles

PAGE 114

Rebated Merano 3 in B339

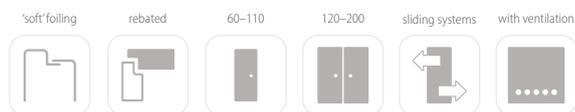


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DOOR LEAVES OPTIONS



DECORS



Merano 1



Merano 2



Merano 3



Merano 4

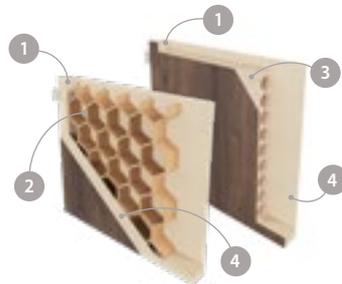


Merano 5



CONSTRUCTION

- 1 MDF board
- 2 (STANDARD) 'honeycomb' filling
- 3 (OPTIONAL) tubular chipboard filling
- 4 HDF



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"- "110" / width of double doors: "120"- "200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80", 3 pcs for door leaves in sizes "90"- "110"

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104
- NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- double door
- sliding leaf
- tubular chipboard filling
- additional hinge for the door in sizes "60"- "80"
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
- PVC
- sleeves
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS



SATINATO

the glossy side of glass is on the hinge side



CHINCHILLA

Rebated Parma 2 in B707
Door frame in B726

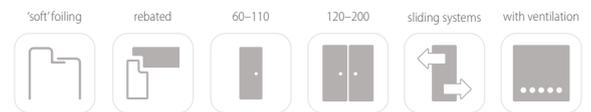


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DOOR LEAVES OPTIONS



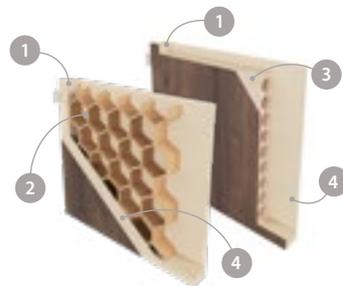
DECORS





CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- double door
- sliding leaf
- tubular chipboard filling
- additional hinge for the door in sizes "60"–"80"
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
- sleeves
 - PVC
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Sagittarius 2 in B490

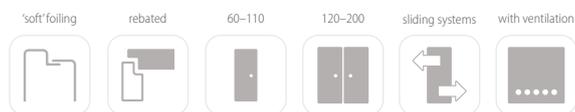


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DOOR LEAVES OPTIONS



DECORS



Sagittarius 1



Sagittarius 2

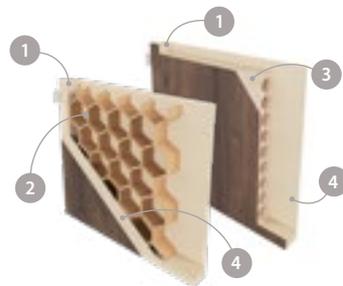


Sagittarius 3



CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm)	p. 102
[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide	p. 104
[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide	p. 104
NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES	p. 108

ADDITIONAL OPTIONS

door without a keyhole	
door width "100"; "110"	
double door	
sliding leaf	
tubular chipboard filling	
additional hinge for the door in sizes "60"–"80"	
caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit	
ventilation undercut	
PVC	
sleeves	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Salerno 3 in B596

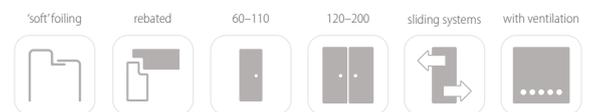


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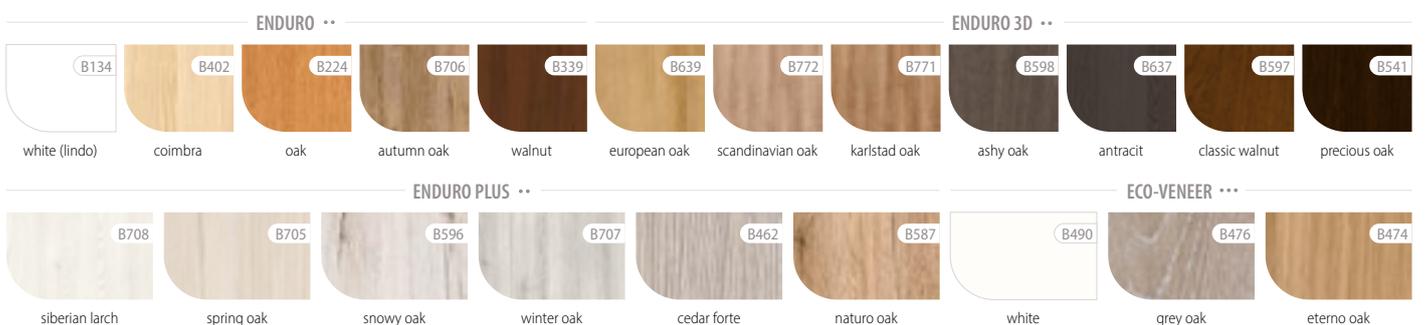


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DOOR LEAVES OPTIONS



DECORS



Salerno 1



Salerno 2



Salerno 3

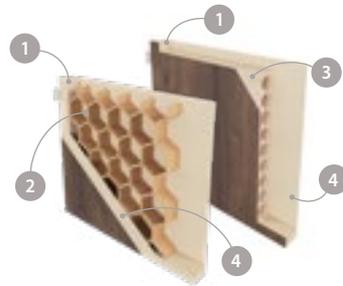


Salerno 4



CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding leaf

tubular chipboard filling

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Strada 2 in B490

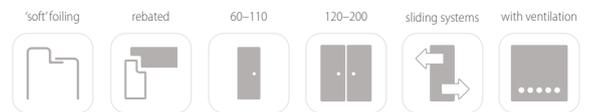


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DOOR LEAVES OPTIONS



DECORS



Strada 1



Strada 2

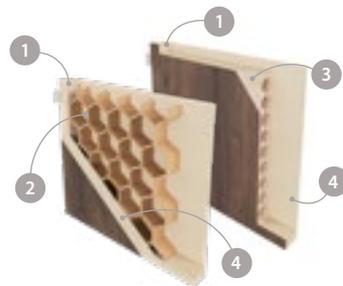


Strada 3



CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"–"110" / width of double doors: "120"–"200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"–"80", 3 pcs for door leaves in sizes "90"–"110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

door without a keyhole

door width "100"; "110"

double door

sliding leaf

tubular chipboard filling

additional hinge for the door in sizes "60"–"80"

caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit

ventilation undercut

sleeves	PVC
	metal, round (chrome, golden)
	metal, square (chrome, nickel)

cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Rebated Virgo 2 in B708

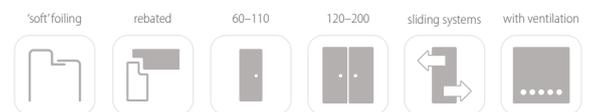


www.invado.pl/en

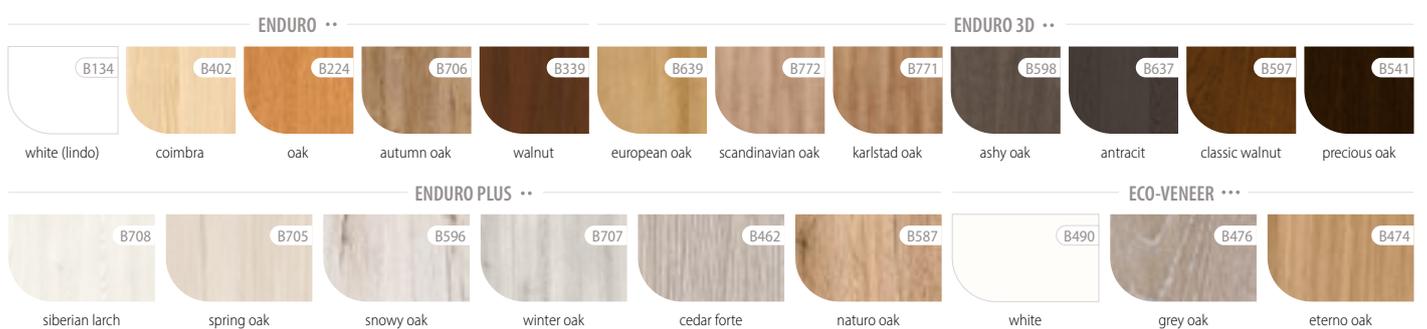


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DOOR LEAVES OPTIONS



DECORS



Virgo 1



Virgo 2

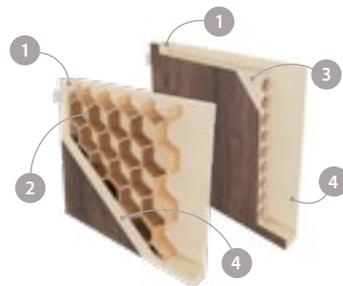


Virgo 3



CONSTRUCTION

- | | |
|---|---|
| 1 | MDF board |
| 2 | (STANDARD)
'honeycomb' filling |
| 3 | (OPTIONAL)
tubular chipboard filling |
| 4 | HDF |



- side edges and upper edge are foiled
- rounded vertical edges of door leaves (more info on p. 100)
- double door leaves have a rebate and a counter-rebate (p. 100)
- width of single doors: "60"- "110" / width of double doors: "120"- "200"

STANDARD EQUIPMENT

rebated	lock 72 mm for: a standard key, a WC knob, or a cylinder lock insert
	screw-in pivot hinges 13.5/9 (white zinc)—2 pcs for door leaves in sizes "60"- "80", 3 pcs for door leaves in sizes "90"- "110"

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

NOTE: THE OFFER ALSO INCLUDES METAL DOOR FRAMES p. 108

ADDITIONAL OPTIONS

- door without a keyhole
- door width "100"; "110"
- double door
- sliding leaf
- tubular chipboard filling
- additional hinge for the door in sizes "60"- "80"
- caps for hinges (chrome, satin chrome, golden, black, white)—set for 1 hinge unit
- ventilation undercut
- PVC
- sleeves
 - metal, round (chrome, golden)
 - metal, square (chrome, nickel)
- cylinder lock insert 31/36

Additional information: accessories and handles

PAGE 114

GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side



Amber 14 with door frame in B726



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DOOR LEAVES OPTIONS

60-90 with ventilation



LOCK COLOURS



F150

anodized silver



F157

stainless steel



black

SLIM PRO



stainless steel INOX



white



black

LOCKS



studio RONDO



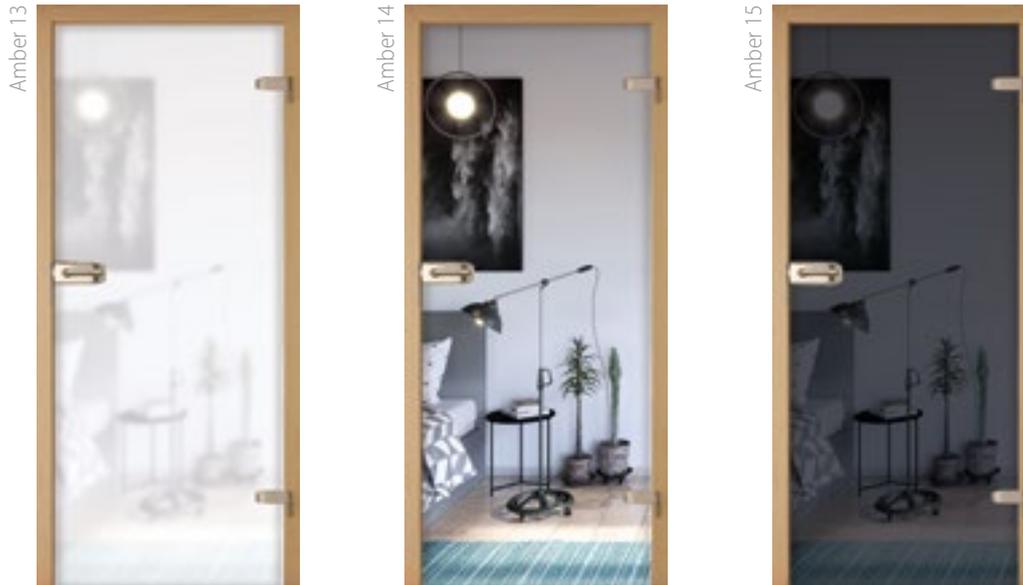
studio CLASSIC



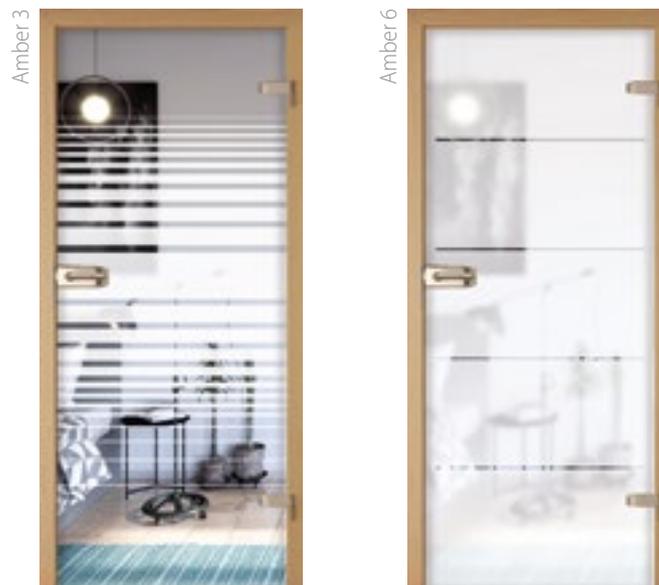
studio ARCOS



SLIM PRO



GROUP I



GROUP II

Amber doors are divided into groups due to the types of glass decorations:

GROUP I—basic glass
(transparent or matte in various shades)

- Amber 13—satinato glass
- Amber 14—transparent glass
- Amber 15—satinato glass

GROUP II—decorated glass
(engraving or overprint)

- Amber 3—overprint on transparent glass
- Amber 6—overprint on transparent glass

CONSTRUCTION

- tempered glass, 8 mm thick
- the matt side of a glass pane is on the hinge side
- block or adjustable door frame, 2 hinges

DIMENSIONS (MM)

	"60"	"70"	"80"	"90"
door leaf width	617	717	817	917
door leaf height	2027 (PL)/1975 (CZ-SK)			

DEDICATED DOOR FRAMES

- [OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102
- [ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104
- [ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104

ADDITIONAL OPTIONS

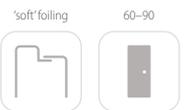
- ventilation undercut

Libra 1 in B639



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DOOR LEAVES OPTIONS



DECORS

ENDURO ..



ENDURO PLUS ..



ENDURO 3D ..

ECO-VENEER ...

Folding doors—NORMA DECOR 1



Folding doors—LIBRA 1

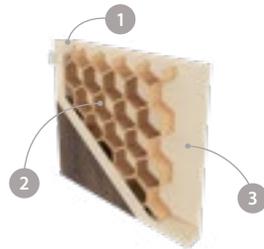


CONSTRUCTION

1 MDF frame

2 (STANDARD)
'honeycomb' filling

3 HDF



- folding doors consist of a folding door and a block or adjustable door frame
- the top track for folding doors comes with a frame specifically designed for the folding door leaf
- folding doors are supplied as a universal leaf (for left or right-hand installation)
- folding doors consist of two narrow leaves connected by recessed hinges
- folding doors are mounted bottom to floor and top to track
- width of single doors: "60"- "90"

STANDARD EQUIPMENT

- silver round grip in colour satin chrome
- 2 hidden hinges in colour satin chrome

DEDICATED DOOR FRAMES

[OB3] block door frame (possibility to add an architrave 10 × 60 mm or 16 × 80 mm) p. 102

[ORS1] adjustable door frame for rebated doors with a flat angle architrave 60 mm-wide p. 104

[ORS8] adjustable door frame for rebated doors with a flat angle architrave 80 mm-wide p. 104



GLASS

NO EXTRA CHARGE

SATINATO

the glossy side of glass is on the hinge side





SYSTEM ELEMENTS

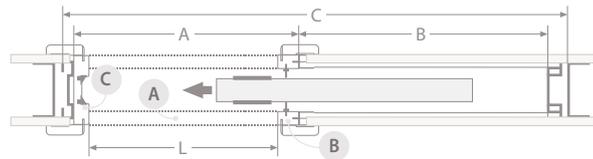
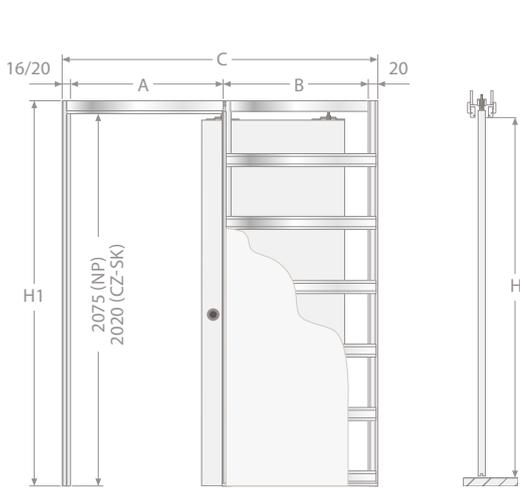
cassette	construction cassette for the sliding system in sizes "100" or "125"
cassette enclosure	set of profiles (door frame), brushes and seals
	set of covering profiles for both sides of the door frame

ADDITIONAL OPTIONS

soft-close hardware for sliding door	one-sided
	double-sided
key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock. In case of door leaves equipped with a hook lock, the customer installs the striking plate in the door frame on their own	key
	WC
extension (tunnel) to increase the regulation range of the frame (price for every 10 mm started). The minimum width of the extension is 20 mm	
strike plate	

The cassette with thickness 100 mm is designed for modular door leaves (eg. Domino, Versano, Tamparo) and standard flat doors.
The cassette with thickness 125 mm is designed for standard foiled door leaves (eg. Parma, Strada).

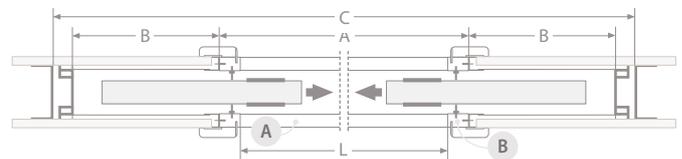
DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—SINGLE SLIDING SYSTEM



DIMENSIONS OF THE CASSETTE FOR SINGLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS (mm)		
internal width L × H	outer width C × H1	A	B	wall thickness	width	height
610 × 2010 (PL)/1955 (CZ-SK)	1346 × 2120 (PL)/2065 (CZ-SK)	670	640	100-125	644	2040 (PL) / 1988 (CZ-SK)
710 × 2010 (PL)/1955 (CZ-SK)	1546 × 2120 (PL)/2065 (CZ-SK)	770	740		744	
810 × 2010 (PL)/1955 (CZ-SK)	1746 × 2120 (PL)/2065 (CZ-SK)	870	840		844	
910 × 2010 (PL)/1955 (CZ-SK)	1946 × 2120 (PL)/2065 (CZ-SK)	970	940		944	
1010 × 2010 (PL)/1955 (CZ-SK)	2146 × 2120 (PL)/2065 (CZ-SK)	1070	1040		1044	

H—internal height of the cassette; H1—outer height; L—internal width; C—outer width.

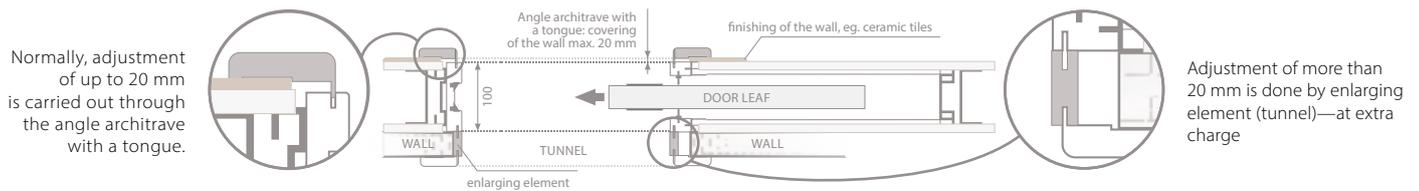
DIAGRAM OF THE LOCATION OF DOOR FRAME ELEMENTS FOR SLIDING SYSTEM—DOUBLE SLIDING SYSTEM



DIMENSIONS OF THE CASSETTE FOR DOUBLE SLIDING SYSTEM (mm)				DOOR LEAF DIMENSIONS (mm)		
internal width L × H	outer width C × H1	A	B	wall thickness	width	height
1224 × 2010 (PL)/1955 (CZ-SK)	2610 × 2120 (PL)/2065 (CZ-SK)	1290	640	100-125	644	2040 (PL) / 1988 (CZ-SK)
1424 × 2010 (PL)/1955 (CZ-SK)	3010 × 2120 (PL)/2065 (CZ-SK)	1490	740		744	
1624 × 2010 (PL)/1955 (CZ-SK)	3410 × 2120 (PL)/2065 (CZ-SK)	1690	840		844	
1824 × 2010 (PL)/1955 (CZ-SK)	3810 × 2120 (PL)/2065 (CZ-SK)	1890	940		944	
2024 × 2010 (PL)/1955 (CZ-SK)	4210 × 2120 (PL)/2065 (CZ-SK)	2090	1040		1044	

H—internal height of the cassette; H1—outer height; L—internal width; C—outer width.

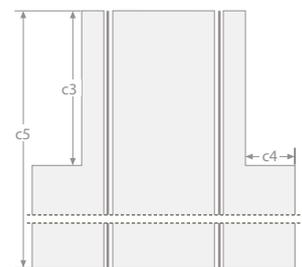
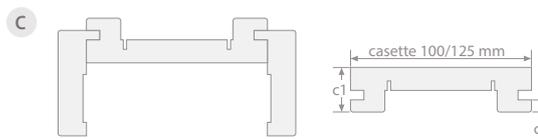
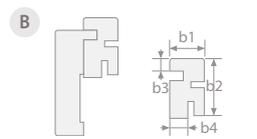
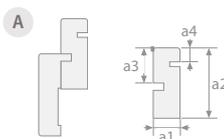
DIAGRAM OF THE LOCATION OF DOOR FRAME ENLARGING ELEMENTS FOR THE POCKET DOOR SLIDING SYSTEM



CASSETTE ENCLOSURE ELEMENTS

A—upper profile + angle architrave; **B**—vertical profile + angle architrave; **C**—fender beam + angle architrave

Dimensions of cassette elements (mm)	a1	a2	a3	a4	b1	b2	b3	b4	c1	c2	c3	c4	c5
cassette 100	19				19				25	7	60	12	2070 (PL) / 2015 (CZ-SK)
cassette 125 (PL)	25	60	25	10	25	33	7	10				25	



strike plate



door seal



profiles and architraves



brush



soft-close hardware for sliding door

Norma Decor 1 in a sliding system in B687



www.invado.pl/en



ASSEMBLY
AND INSTALLATION
OF WALL-MOUNTED
SLIDING SYSTEM

SYSTEM ELEMENTS

rail	200 cm rail mounted on aluminium angle bracket
curtain rod	curtain rod in the colour of the door leaf – mounted on an aluminium rail (two types depending on the height of the back band used in the door frame – ORS3) 60 mm or [ORS9] 80 mm)

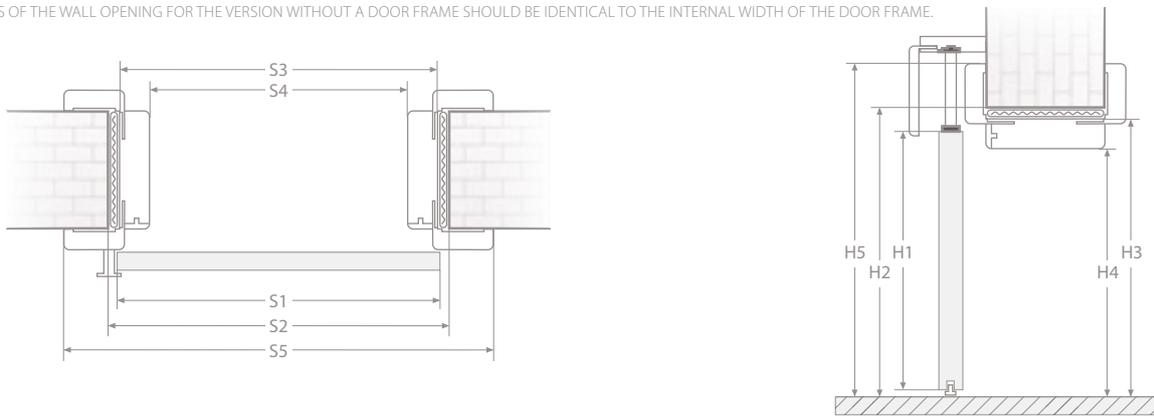
ADDITIONAL OPTIONS

soft-close hardware for sliding door	one-sided
	double-sided
	ENDURO/PLUS/3D
bumper	ECO-VENEER/LAMINOLACK
	CPL 0,15 mm
key hook lock or WC hook lock (chrome, satin, golden, black) with a grip suitable for key or WC lock	key
	WC
strike plate	

DIMENSIONS OF THE DOOR LEAF AND THE DOOR FRAME FOR THE WALL-MOUNTED SLIDING SYSTEM

		door frame for single doors (mm)					door frame for double doors (mm)									
		"60"	"70"	"80"	"90"	"100"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1288	1388	1488	1588	1688	1788	1888	1988	2088	
s2	width of the wall opening*	674	774	874	974	1074	1310	1410	1510	1610	1710	1810	1910	2010	2110	
s3	outer width of the door frame	644	744	844	944	1044	1280	1380	1480	1580	1680	1780	1880	1980	2080	
s4	internal width of the door frame	600	700	800	900	1000	1236	1336	1436	1536	1636	1736	1836	1936	2036	
s5	width of the door frame with architraves	60 mm [ORS3]	744	844	944	1044	1144	1380	1480	1580	1680	1780	1880	1980	2080	2180
		80 mm [ORS9]	784	884	984	1084	1184	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height	2040 (PL)/1988 (CZ-SK)														
h2	height of the wall opening	2062 (PL)/2008 (CZ-SK)														
h3	outer height of the door frame	2047 (PL)/1993 (CZ-SK)														
h4	internal height of the door frame*	2025 (PL)/1971 (CZ-SK)														
h5	height of the door frame with architraves	60 mm [ORS3]	2097 (PL)/2043 (CZ-SK)													
		80 mm [ORS9]	2117 (PL)/2063 (CZ-SK)													

*DIMENSIONS OF THE WALL OPENING FOR THE VERSION WITHOUT A DOOR FRAME SHOULD BE IDENTICAL TO THE INTERNAL WIDTH OF THE DOOR FRAME.



AVAILABLE DOOR FRAMES

[ORS3] adjustable door frame with a flat angle architrave 60 mm-wide

price includes: adjustable door frame with a flat angle architrave 60 mm-wide, with milling and swing sheet for a hook lock

[ORS9] adjustable door frame with a flat angle architrave 80 mm-wide

price includes: adjustable door frame with a flat angle architrave 80 mm-wide, with milling and swing sheet for a hook lock

CLASSIFICATION OF RAILS AND RAIL COVERS DEPENDING ON THE WIDTH OF THE SLIDING SYSTEM

door leaf	length of rail cover	number of rail cover el.	number of rails and angle architraves	door leaf	length of rail cover	number of rail cover el.	number of rails and angle architraves
"60"	1350 mm	1 element	1 rail and angle architrave 200 cm-long	"70" + "70" or "60" + "80"	3000 mm	2 elements	2 rails and angle architraves 200 cm-long
"70"	1550 mm			"70" + "80" or "60" + "90"	3200 mm		
"80"	1750 mm			"80" + "80" or "70" + "90" or "60" + "100"	3400 mm		
"90"	1950 mm			"80" + "90" or "70" + "100"	3600 mm		
"100"	2150 mm			"90" + "90" or "80" + "100"	3800 mm		
"60" + "60"	2600 mm	2 elements	2 rails and angle architraves 200 cm-long	"90" + "100"	4000 mm		
"60" + "70"	2800 mm			"100" + "100"	4200 mm		



rail cover
A—91.5 mm [ORS3] or 111.5 mm [ORS9];
B—92 mm



bumper



soft-close hardware
for sliding door (one-sided)



soft-close hardware
for sliding door (double-sided)



strike plate

Dome in B743



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DOOR LEAVES OPTIONS

80-90



DECORS

ENDURO **



ENDURO 3D **



ENDURO PLUS **



LAMINOLACK ****



Dome 1, 2, 3, 4

NEW



36 dB/38 dB

VARIANTS

DOME 1—door with acoustic insulation of 36 dB according to testing, solid frame and threshold made of raw glued wood in a set

DOME 2—door with acoustic insulation of 36 dB according to testing, solid door frame and aluminum threshold in the set

DOME 3—door with acoustic insulation of 38 dB according to testing, solid frame and threshold made of raw glued wood in the set

DOME 4—door with acoustic insulation of 38 dB according to testing, solid door frame and aluminum threshold in the set

CONSTRUCTION



STANDARD EQUIPMENT

- soundproof door leaf, equipped with two three-pin locks, security pins and adjustable pin hinges
- solid reinforced frame with adjustable hinges, two adjustable counter plates
- solid wooden threshold or aluminum threshold

ADDITIONAL OPTIONS

peephole

KIT READY FOR ASSEMBLY

DOME doors are supplied as a set: door with frame and threshold.

LOCKS



ATLAS locks set in INOX



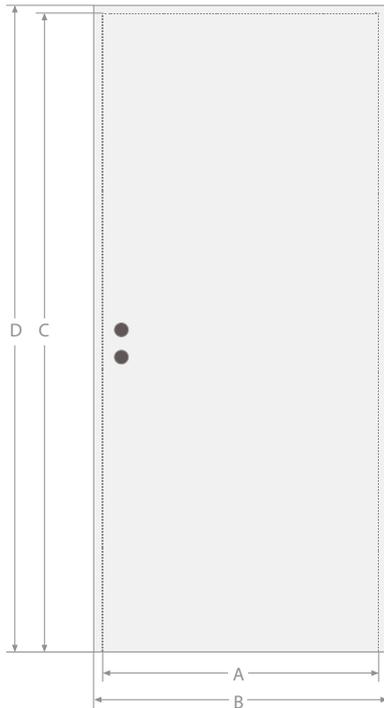
ATLAS locks set in black

ATLAS fitting set (handle, top plate, 30/40 insert + 30/40G insert with ball):

- INOX
- black

Technical information

DIMENSIONS OF REBATED, NON-REBATED AND SLIDING DOORS



	"60"	"70"	"80"	"90"	"100"
A	618	718	818	918	1018
B	644	744	844	944	1044
C	2027 (PL) / 1975 (CZ-SK)				
D	2040 (PL) / 1988 (CZ-SK)				
Dimensions A and C are outer dimensions of non-rebated doors; Dimensions B and D are outer dimensions of rebated doors and doors prepared for sliding systems.					

A REBATE AND A COUNTER-REBATE IN DOUBLE DOOR LEAVES



MODULAR AND FLAT REBATED DOORS WITH A BLOCK OR ADJUSTABLE DOOR FRAME

DOUBLE DOOR LEAVES WITH A REBATE AND A COUNTER-REBATE



NON-REBATED DOORS WITH AN ADJUSTABLE DOOR FRAME

DOUBLE DOOR LEAVES WITH A REBATE AND A COUNTER-REBATE

ROUNDED VERTICAL AND UPPER EDGES IN DOOR LEAVES

	SWING		SLIDING SYSTEMS	EDGE FROM THE CONTACT SIDE OF DOUBLE DOOR
	REBATED	NON-REBATED		
MODULAR DOORS	YES	YES	YES	YES
FLAT DOORS	YES	-	NO	NO
MILLED DOORS				
HOME LINE				
OPTIMO LINE	NO	NO	NO	NO
ARTEO				
VETRA				
FOLDING DOORS	YES*	-	-	-

* OUTER VERTICAL EDGES ONLY

VENTILATION

According to the norm, the door to the bathroom, shower, and separate WC should open outwards, have a passage width of at least 0.8 m and height of 2 m, and have ventilation holes for the air supply in the bottom of the door with total ventilation area of at least 0.022 m². The total ventilation area is the sum of the gap under the door (standard 7 mm) and additional solutions that increase the total net ventilation area such as ventilation sleeves, ventilation undercut, and ventilation grid. The use of a ventilation grid ensures the correct ventilation area for all door widths, while using the sleeve and/or undercut the increased gap between the door and the floor should be used to meet the required regulations. If the regulations mentioned above must be obliged, the clients must trim the door on their own.



VENTILATION UNDERCUT
(visualization for door leaf width "80")



METAL VENTILATION SLEEVES, SQUARE
(nickel, chrome)



VENTILATION UNDERCUT – FOR INVESTMENTS
(visualization for door leaf width "80")



METAL VENTILATION SLEEVES, ROUND
(golden, chrome)



VENTILATION SLEEVES
(visualization for door leaf width "80")



PVC VENTILATION SLEEVES
(variety of colours)



VENTILATION GRID
(visualization for door leaf width "80")



VENTILATION GRID
(Norma Decor, variety of colours)

door width	number of ventilation sleeves	door leaf with metal ventilation sleeves	door leaf with PVC ventilation sleeves for foiled doors	door leaf with PVC ventilation sleeves for modular doors	total ventilation area: ventilation undercut and the gap under the door (7 mm) [m ²]	total ventilation area: ventilation grid and the gap under the door (7 mm) [m ²]
"60"	3	0.0069	0.0062	0.0056	0.00835	> 0.022
"70"	4	0.0085	0.0075	0.0067	0.01085	
"80"	5	0.0101	0.0089	0.0079	0.01335	
"90"	6	0.0117	0.0103	0.0090	0.01585	
"100"	6	0.0124	0.0110	0.0097	0.01835	
"110"	6	0.0131	0.0117	0.0104	0.02085	

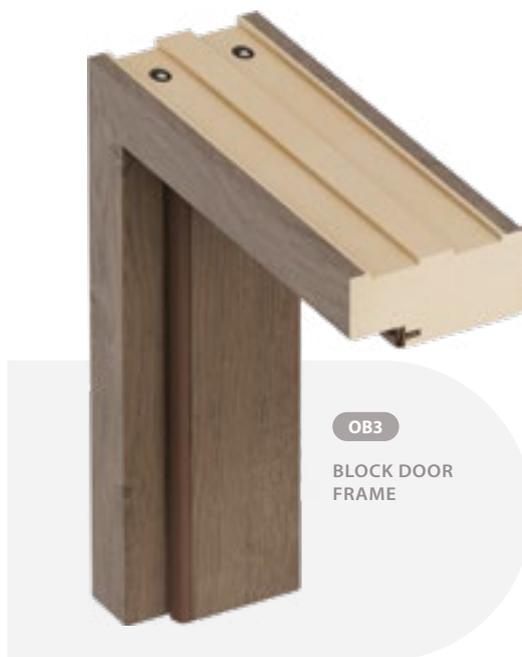
ATTENTION: SLEEVE, CUTOUTS OR VENTILATION GRILLES CANNOT BE USED WITH ARTEO AND VETRA LEAVES. SLIDING LEAVES MEET THE VENTILATION REQUIREMENTS DUE TO THE SYSTEM DESIGN. INVADO DOES NOT MANUFACTURE SEVERAL VENTILATION SOLUTIONS AT THE SAME TIME.

GUIDELINES FOR BUILDINGS EQUIPPED WITH A RECUPERATION SYSTEM

To ensure adequate airflow from the living areas to the corridor, sanitary, and auxiliary rooms, it is recommended that all internal doors should have a gap at the bottom. The gap area in doors in living and auxiliary rooms should be at least 80 cm² (INVADO doors with an undercut fully meet this requirement). The size of the ventilation gap in doors in sanitary rooms should be 200 cm².

Block door frame

FOR REBATED DOORS [OB3]



OB3
BLOCK DOOR
FRAME

CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- cross-section: 90 × 44 mm

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

ADDITIONAL OPTIONS

- flat architrave LO1 60 × 10 mm "60"–"110"
- flat architrave LO7 80 × 16 mm "60"–"110"
- quadrant LC1 (single doors) or LC2 (double doors)
- door frames with sidelights and transoms (without glass) with circumference up to 5 lm
- door frames for double doors
- additional hinge in door frame "60"–"80"



HINGE



CAPS FOR
HINGES



OB3 + 2 × LO1

BLOCK DOOR FRAME
+ 2 × FLAT ARCHITRAVE LO1
(10 × 60 MM)
(OPTION AT EXTRA CHARGE)

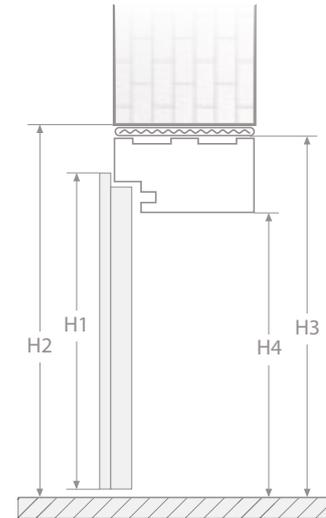
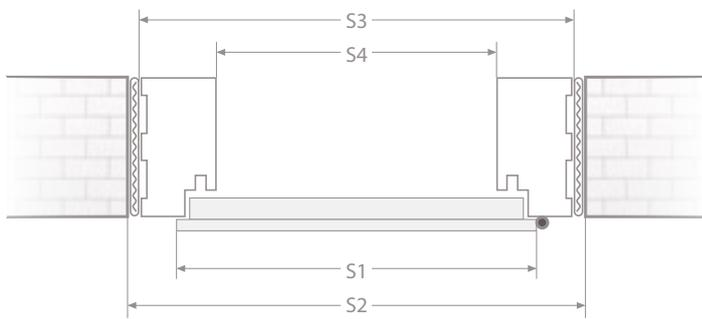


OB3 + 2 × LO7

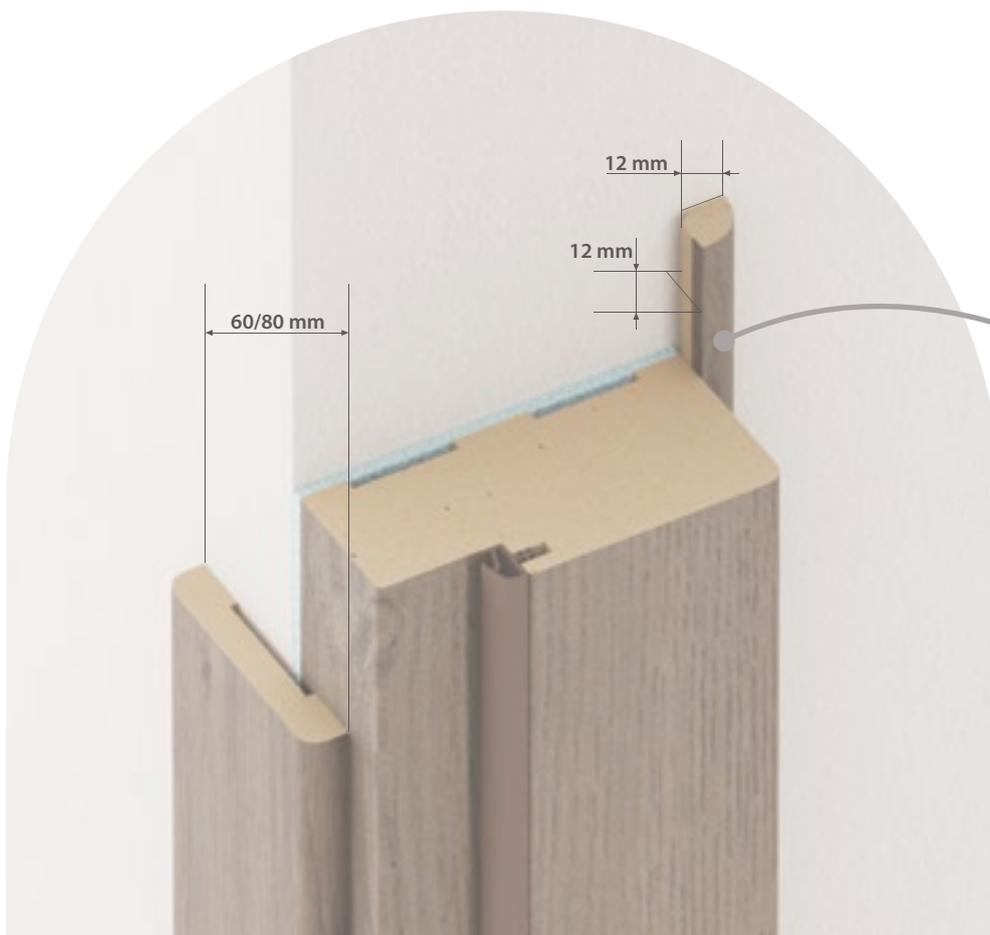
BLOCK DOOR FRAME
+ 2 × FLAT ARCHITRAVE
LO7 (16 × 80 MM)
(OPTION AT EXTRA CHARGE)

DIMENSIONS

		width of single doors (mm)						width of double doors (mm)								
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	718	818	918	1018	1118	1218	1354	1454	1554	1654	1754	1854	1954	2054	2154
s3	outer width of the door frame	688	788	888	988	1088	1188	1324	1424	1524	1624	1724	1824	1924	2024	2124
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040 (PL)/1988 (CZ-SK)														
h2	height of the wall opening	2084 (PL)/2030 (CZ-SK)														
h3	outer height of the door frame	2069 (PL)/2015 (CZ-SK)														
h4	internal height of the door frame	2025 (PL)/1971 (CZ-SK)														



APPLICATION OF QUADRANT LC2 AND ARCHITRAVE LO2, AND THEIR COVERING SURFACES



THE ARCHITRAVE (LO1) AND THE QUADRANT (LC1) CAN BE USED FOR THE BLOCK DOOR FRAME FOR DOORS "60"- "90" WIDE. IN THE CASE OF DOORS "100" WIDTH, THE ARCHITRAVE (LO1 FOR DOOR LEAVES) OR THE QUADRANT (LC2) MUST BE ORDERED.

quadrant LC1

Adjustable door frame

FOR REBATED DOORS [ORS1/ORS8]



ORS1

ADJUSTABLE DOOR FRAME
+ FLAT ARCHITRAVE 60 MM-WIDE
AND A 'TONGUE' 30 MM-LONG



HINGE



CAPS FOR
HINGES



ADJUSTABLE
DOOR FRAME
INSTALLATION

CONSTRUCTION

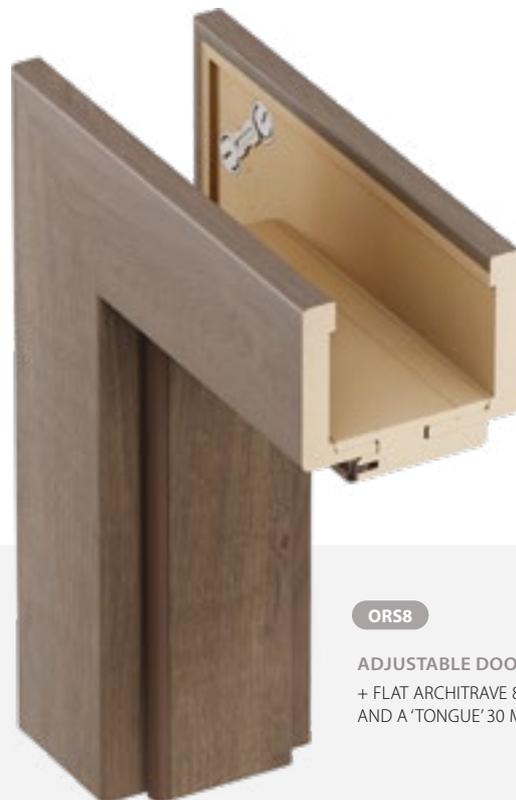
- MDF board
- foiling—all decors available in the INVADO offer
- A set of 45° jointed angle brackets is included as standard with the door frame. The standard angle bracket consists of a flat architrave, available in 60 mm or 80 mm widths, and a 30 mm long 'tongue'. Additionally, a separate 50 mm long angle bracket with a tongue set can be ordered (see extra charges below).

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

ADDITIONAL OPTIONS

- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame "60"–"80"
- standard angle architrave (a 'tongue' 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer 'tongue' (a 'tongue' 50 mm long, an architrave 60 or 80 mm-wide)
- wall framing ('blind door frame')

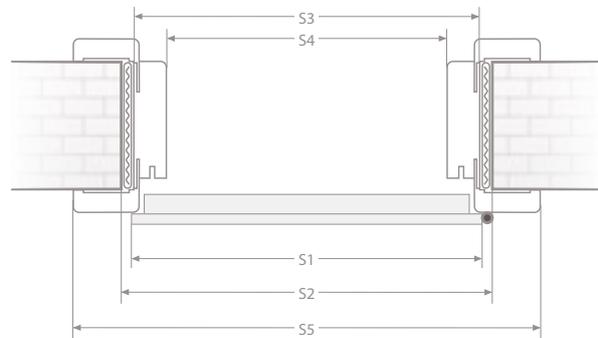
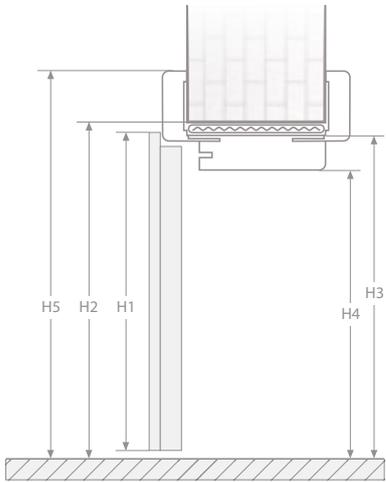


ORS8

ADJUSTABLE DOOR FRAME
+ FLAT ARCHITRAVE 80 MM-WIDE
AND A 'TONGUE' 30 MM-LONG

DIMENSIONS

		width of single doors (mm)						width of double doors (mm)									
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078	
s2	width of the wall opening	674	774	874	974	1074	1174	1310	1410	1510	1610	1710	1810	1910	2010	2110	
s3	outer width of the door frame	644	744	844	944	1044	1144	1280	1380	1480	1580	1680	1780	1880	1980	2080	
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036	
s5	width of the door frame with architraves	60 mm [ORS1]	744	844	944	1044	1144	1244	1380	1480	1580	1680	1780	1880	1980	2080	2180
		80 mm [ORS8]	784	884	984	1084	1184	1284	1420	1520	1620	1720	1820	1920	2020	2120	2220
h1	door leaf height	2040 (PL)/1988 (CZ-SK)															
h2	height of wall opening	2062 (PL)/2008 (CZ-SK)															
h3	outer height of the door frame	2047 (PL)/1993 (CZ-SK)															
h4	internal height of the door frame	2025 (PL)/1971 (CZ-SK)															
h5	height of the door frame with architraves	60 mm [ORS1]	2097 (PL)/2043 (CZ-SK)														
		80 mm [ORS8]	2117 (PL)/2063 (CZ-SK)														



DEDICATED DOOR FRAMES

typ	A	B	C	D	E	F	G	H	I	J
wall thickness	75–94	95–114	120–139	140–159	160–179	180–199	200–219	220–239	240–259	260–279

typ	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280–299	300–319	320–339	340–359	360–379	380–399	400–419	420–439	440–459	460–479	480–499*

*OPTION TO ORDER FRAMES WITH A THICKNESS GREATER THAN 499 MM — IF INTERESTED, CONTACT THE SALES DEPARTMENT

WALL THICKNESS RANGE



DOOR FRAME
WIDTH
MODIFICATION

The adjustable door frame is made in dimensions adjustable to the wall thickness in steps of 20 mm. The minimum wall thickness is 75 mm.

NOTE: due to special mills, there is a possibility to trim the frame and reduce the wall thickness coverage by 15 mm. Door frame for wall thickness greater than 360 mm consists of at least two connected components.



Door frame for wall thickness from 360 mm

Adjustable door frame

FOR NON-REBATED DOORS [ORS7/ORS10/ORS4]



HINGE



ORS7
ADJUSTABLE DOOR
FRAME
+ FLAT ARCHITRAVE
60 MM-WIDE AND A 'TONGUE'
30 MM-LONG



ORS10
ADJUSTABLE DOOR
FRAME
+ FLAT ARCHITRAVE
80 MM-WIDE AND A 'TONGUE'
30 MM-LONG

CONSTRUCTION

- MDF board
- foiling—all decors available in the INVADO offer
- A set of 45° [ORS7] and [ORS10] or 90° [ORS4] jointed angle brackets is included as standard with the door frame. The standard angle bracket consists of a flat architrave, available in 60 mm or 80 mm widths, and a 30 mm long 'tongue'. Additionally, a separate 50 mm long angle bracket with a 'tongue' set can be ordered (see extra charges table).

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

ADDITIONAL OPTIONS

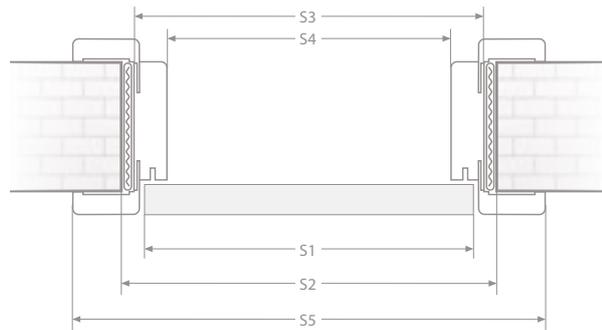
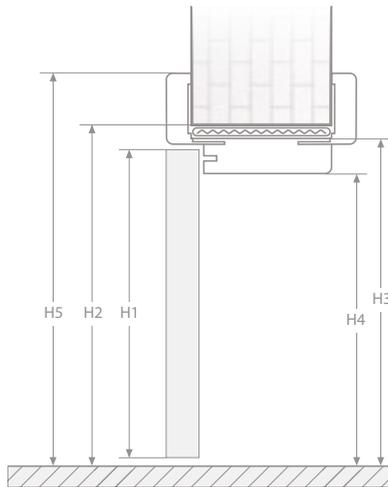
- door frames with sidelights and transoms (without glass) with circumference up to 5 l.m
- door frames for double doors
- additional hinge in door frame
- standard angle architrave (a 'tongue' 30 mm-long, an architrave 60 or 80 mm-wide)
- angle architrave with longer 'tongue' (a 'tongue' 50 mm long, an architrave 60 or 80 mm-wide)



ORS4
ADJUSTABLE DOOR
FRAME
+ FLAT ARCHITRAVE 90°
80 MM-WIDE AND A 'TONGUE'
30 MM-LONG
(OPTION AT EXTRA CHARGE)

DIMENSIONS

		width of single doors (mm)						width of double doors (mm)									
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"	
s1	door leaf width	618	718	818	918	1018	1118	1239	1339	1439	1539	1639	1739	1839	1939	2039	
s2	width of the wall opening	674	774	874	974	1074	1174	1294	1394	1494	1594	1694	1794	1894	1994	2094	
s3	outer width of the door frame	644	744	844	944	1044	1144	1264	1364	1464	1564	1664	1764	1864	1964	2064	
s4	internal width of the door frame	600	700	800	900	1000	1100	1220	1320	1420	1520	1620	1720	1820	1920	2020	
s5	width of the door frame with architraves	60 mm [ORS7]	744	844	944	1044	1144	1244	1364	1464	1564	1664	1764	1864	1964	2064	2164
		80 mm [ORS10]	784	884	984	1084	1184	1284	1404	1504	1604	1704	1804	1904	2004	2104	2204
		80 mm [ORS4]															
h1	door leaf height	2027 (PL)/1975 (CZ-SK)															
h2	height of wall opening	2062 (PL)/2008 (CZ-SK)															
h3	outer height of the door frame	2047 (PL)/1993 (CZ-SK)															
h4	internal height of the door frame	2025 (PL)/1971 (CZ-SK)															
h5	height of the door frame with architraves	60 mm [ORS7]	2097 (PL)/2043 (CZ-SK)														
		80 mm [ORS10]	2117 (PL)/2063 (CZ-SK)														
		80 mm [ORS4]															



DEDICATED DOOR FRAMES

symbol	A	B	C	D	E	F	G	H	I	J
wall thickness	75–94	95–114	120–139	140–159	160–179	180–199	200–219	220–239	240–259	260–279

symbol	K	L	M	N	O	P	Q	R	S	T	U
wall thickness	280–299	300–319	320–339	340–359	360–379	380–399	400–419	420–439	440–459	460–479	480–499*

*OPTION TO ORDER FRAMES WITH A THICKNESS GREATER THAN 499 MM — IF INTERESTED, CONTACT THE SALES DEPARTMENT

WALL THICKNESS RANGE



DOOR FRAME RANGE ADJUSTMENT

The adjustable door frame is available in sizes that accommodate wall thicknesses in 20 mm increments. The minimum wall thickness is 75 mm.

NOTE: For a wall thickness of 75-85, a frame with dimension A (75-94) must be used. In this case, the angle must be shortened at the milling point — otherwise the frame will not sit flush with the wall on both sides. A door frame for a wall thickness of 360 mm and above consists of at least two interconnected components.



Door frame for wall thickness from 360 mm

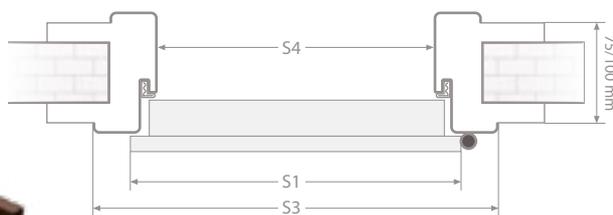
Metal door frames

[FD 11 / FD 12 / FD 14 / FD 61–67]

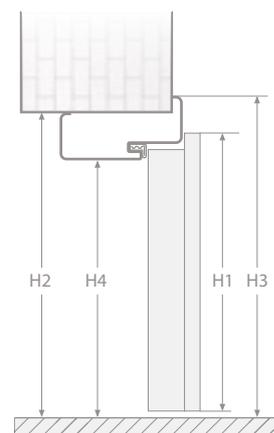
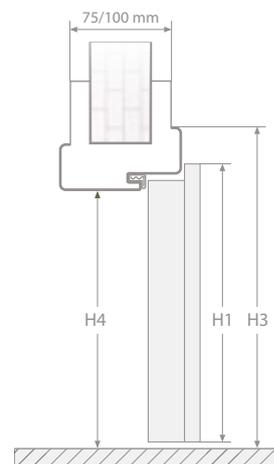
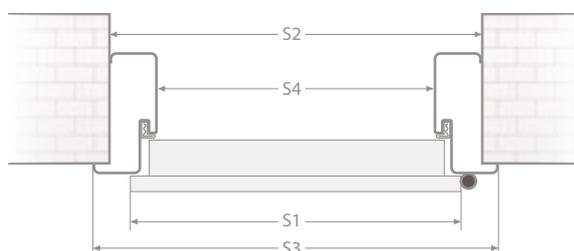
METAL DOOR FRAME [FD 11/FD 12]



Covering assembly:



Corner assembly:



CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

RANGES OF WALL THICKNESS COVERING

- door frame FD 11—75 mm
- door frame FD 12—100 mm

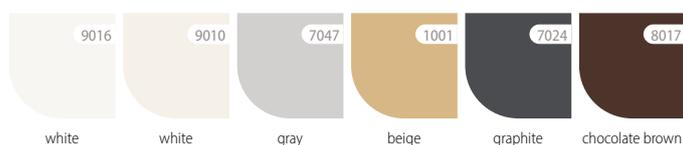
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS

		single doors (mm)						double doors (mm)								
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	680	780	880	980	1080	1180	1316	1416	1516	1616	1716	1816	1916	2016	2116
s3	outer width of the door frame	696	796	896	996	1096	1196	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2065														
h3	outer height of the door frame	2072														
h4	internal height of the door frame	2024														

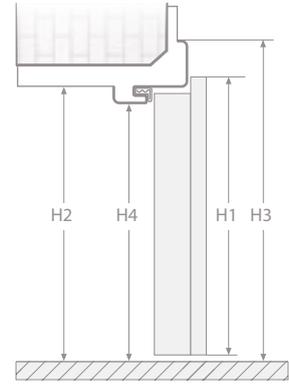
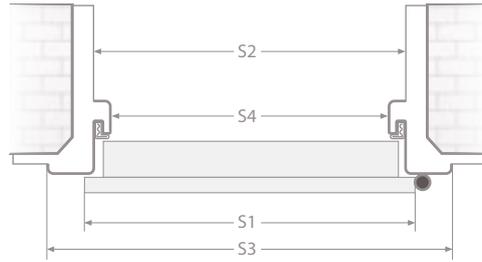
AVAILABLE RAL DECORS



OPTIONS AT EXTRA CHARGE

- third hinge
- reinforcement for the self-closer
- adapted for the electric door strike

METAL DOOR FRAME (SMALL) [FD 14]



CONSTRUCTION

- welded frame
- ungalvanized plate with a thickness of 1.2 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

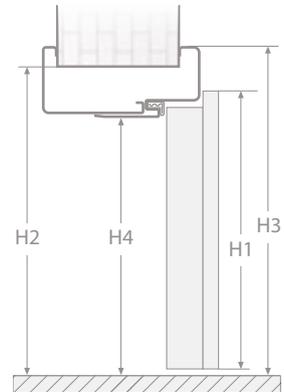
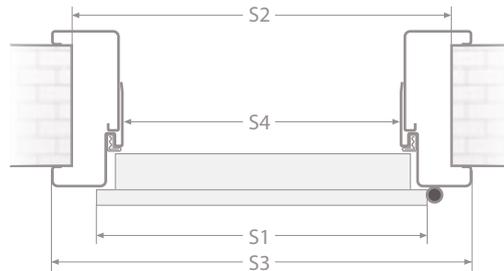
DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS

		single doors (mm)						double doors (mm)								
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	671	771	871	971	1071	1171	1307	1407	1507	1607	1707	1807	1907	2007	2107
s3	outer width of the door frame	696	796	896	996	1096	1196	1332	1432	1532	1632	1732	1832	1932	2032	2132
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2043														
h3	outer height of the door frame	2072														
h4	internal height of the door frame	2024														

ADJUSTABLE METAL DOOR FRAME [FD 61–67]



CONSTRUCTION

- 2-part frame, adjustable (adjustment range in 30 mm steps)
- ungalvanized plate with a thickness of 1.5 mm
- powder-coated frame in a choice of standard RAL colours
- 2 silver hinges and a seal included
- universal mounting brackets for brick walls and plasterboard walls

DOOR FRAME FOR DOOR LEAVES IN WIDTH

- width of single doors "60" to "110"
- width of double doors "120" to "200"

DIMENSIONS

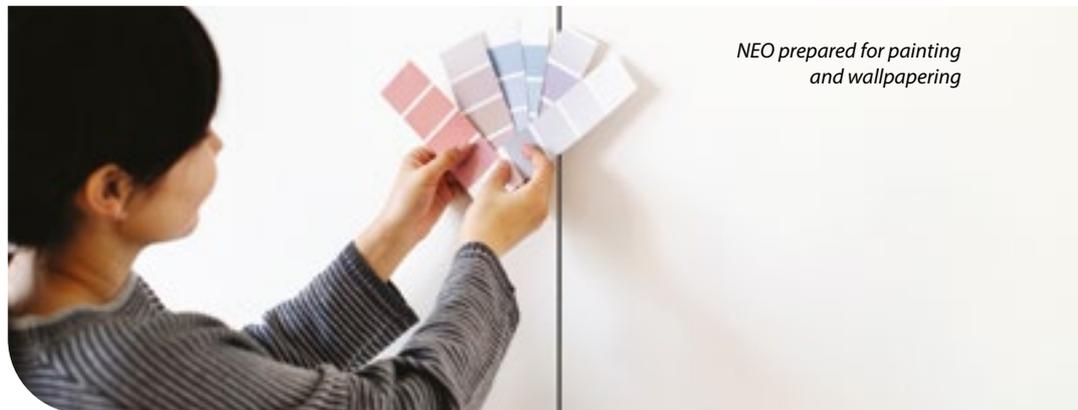
		single doors (mm)						double doors (mm)								
		"60"	"70"	"80"	"90"	"100"	"110"	"120"	"130"	"140"	"150"	"160"	"170"	"180"	"190"	"200"
s1	door leaf width	644	744	844	944	1044	1144	1278	1378	1478	1578	1678	1778	1878	1978	2078
s2	width of the wall opening	693	793	893	993	1093	1193	1326	1426	1526	1626	1726	1826	1926	2026	2126
s3	outer width of the door frame	716	816	916	1016	1116	1216	1350	1450	1550	1650	1750	1850	1950	2050	2150
s4	internal width of the door frame	600	700	800	900	1000	1100	1236	1336	1436	1536	1636	1736	1836	1936	2036
h1	door leaf height	2040														
h2	height of the wall opening	2070														
h3	outer height of the door frame	2082														
h4	internal height of the door frame	2024														

Concealed door frame NEO

Concealed door frame NEO



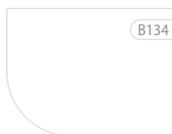
The NEO door frame brings a completely new quality to interior decoration. Thanks to the fact that it is not visible to the naked eye, it gains space and lightness. It is ideal for minimalist and modern arrangements. Available in outdoor and indoor versions.



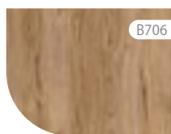
NEO prepared for painting and wallpapering

DECORS

ENDURO ..



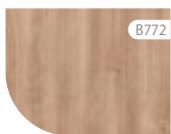
white (lindo)



autumn oak



european oak



scandinavian oak



karlstad oak



siberian larch



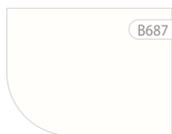
spring oak



winter oak

ENDURO 3D ..

ENDURO PLUS ..



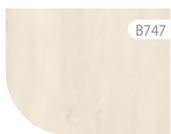
alpine white



pearl grey



diamond grey



polar pine



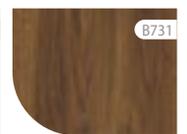
light concrete



natural hamilton oak



grey nebraska oak



dark brown charleston oak

CPL 0,15 mm

CONSTRUCTION

- the frame is made of an MDF board
- **(STANDARD)** stabilisation filling—'honeycomb'
- **(OPTIONAL)** stabilisation filling—tubular chipboard
- frame with filling faced with HDF board on both sides
- **(OPTIONAL)** leaf prepared for painting and wallpapering
- **(OPTIONAL)** leaf covered with ENDURO or CPL 0.15 mm foil
- width of single doors "60"—"90"

ADDITIONAL OPTIONS

- door without a keyhole
- filling—tubular chipboard
- ventilation undercut
- PVC ventilation sleeves
- ventilation grid
- cylinder lock insert 31/36

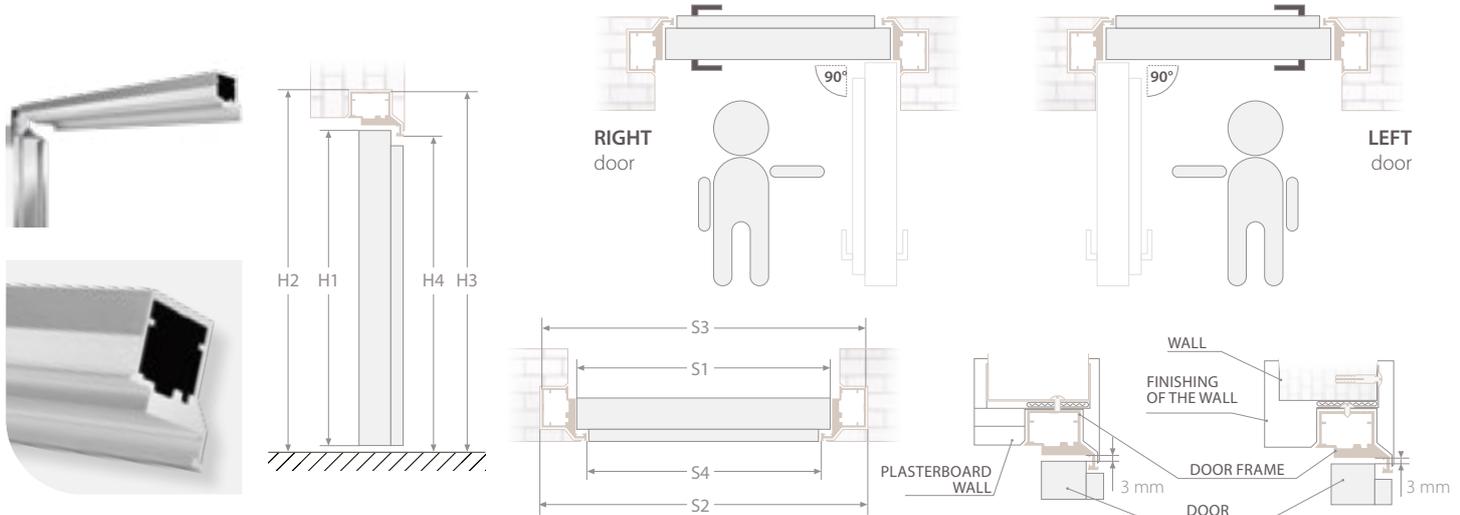
STANDARD EQUIPMENT

- 2 hidden hinges
- magnetic lock for a standard key, a WC knob or a cylinder lock insert or door without a keyhole

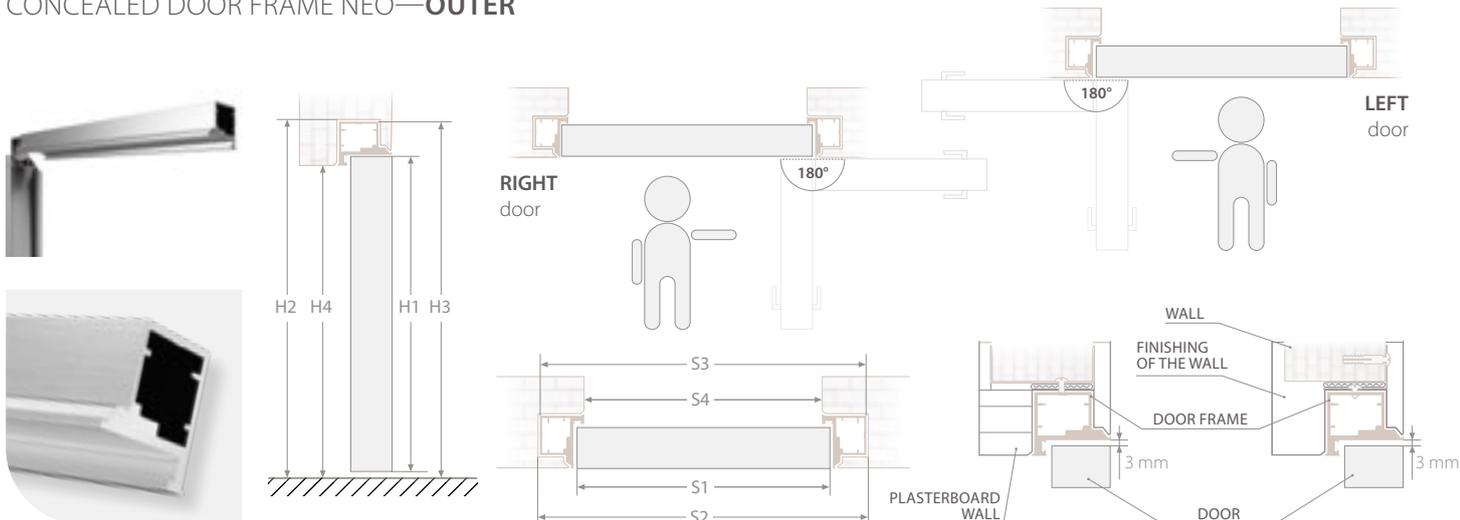
DIMENSIONS OF A DOOR LEAF AND CONCEALED DOOR FRAME

		inner door frame (mm)				outer door frame (mm)			
		"60"	"70"	"80"	"90"	"60"	"70"	"80"	"90"
s1	door leaf width	618	718	818	918	618	718	818	918
s2	width of the wall opening	698	798	898	998	698	798	898	998
s3	outer width of the door frame	688	788	888	988	688	788	888	988
s4	internal width of the door frame	603	703	803	903	603	703	803	903
h1	door leaf height	2027 (PL)/1975 (CZ-SK)				2017 (PL)/1965 (CZ-SK)			
h2	height of the wall opening	2076 (PL)/2024 (CZ-SK)				2066 (PL)/2014 (CZ-SK)			
h3	outer height of the door frame	2069 (PL)/2017 (CZ-SK)				2059 (PL)/2007 (CZ-SK)			
h4	internal height of the door frame	2027 (PL)/1975 (CZ-SK)				2017 (PL)/1965 (CZ-SK)			

CONCEALED DOOR FRAME NEO—INNER

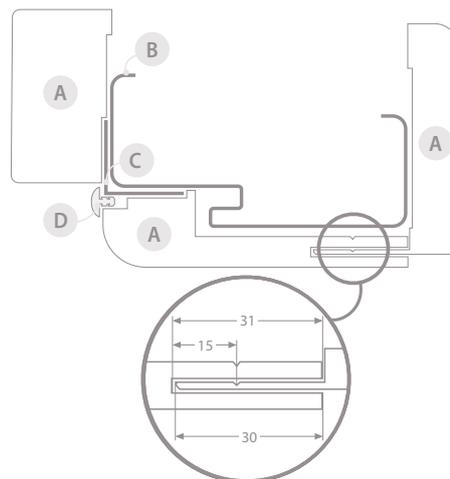


CONCEALED DOOR FRAME NEO—OUTER



Housing system

FOR METAL DOOR FRAMES [ORS5]



- A** door frame housing
- B** metal door frame
- C** aluminium angle element
- D** gasket

FEATURES

- The ORS5 metal frame cover is an adjustable overlay frame that allows for the installation of a new door leaf and adjustable frame without removing the existing metal frame. By covering the old frame, it enables the use of standard INVADO door leaves.

NOTE: the ORS5 frame changes the position of the leaf in relation to the wall run.

WIDTH OF THE DOOR FRAME FOR DOOR LEAVES

- width of single doors "60" to "90"

RANGES OF WALL THICKNESS

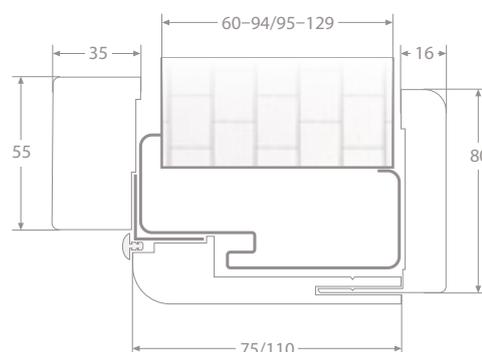
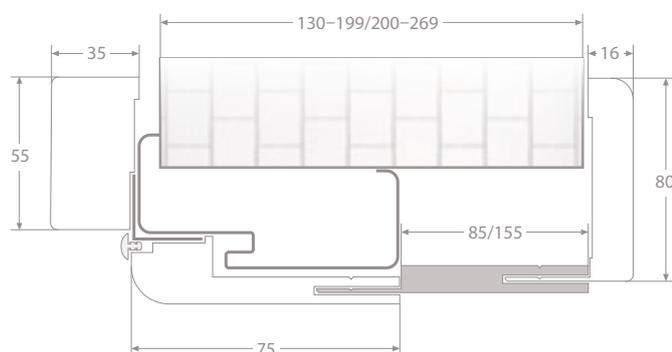
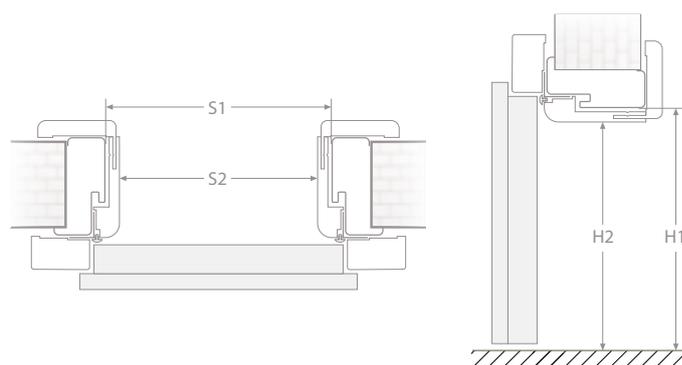
- 60–94, 95–129, 130–199, 200–269

INTERNAL DIMENSIONS OF METAL DOOR FRAME (MM)

		"60"	"70"	"80"	"90"
s1	door leaf width	600	700	800	900
s2	clear width of the enclosure	573	673	773	873
h1	door leaf height	2025 (PL)/1975 (CZ-SK)			
h2	clear height of enclosure	2011			

Housing system for metal door frames for walls thicker than 130 mm has an additional enlarging element.

For the range of 130–199—the enlarging element is 85 mm-wide.
For the range of 200–269—the enlarging element is 155 mm-wide.



ACCESSORIES

HANDLES



Accessories

FOILED AND MODULAR DOORS



caps for hinges
(white, satin chrome, chrome, black, gold)
Set for 1 piece of hinge



hinge
Set with leaf and frame hinge



hidden hinge
Delivered with a door frame



cylinder lock insert



porthole
(black or silver with satinated or transparent glass)
Included in the price of the door Norma Decor 6 and Optimo Line 6



automatic bottom door seal



aluminium threshold



door seal
(black, white, gray, brown, beige)



ventilation sleeves
PVC



ventilation sleeves
metal round
set (4 pcs.)



ventilation sleeves
metal square
set (4 pcs.)



ventilation grid

BLACK IRONMONGERY FOR REBATED DOORS



black hinge
(rebated doors)
Set with leaf and frame hinge



black lock
(key/WC/cylinder insert)



strike plate
for the black door frame



strike plate
for the adjustable door frame

OPTIMO LINE



adjustable strike plate

magnetic lock



hidden hinges

Colours: white, satin chrome, gold, black

Surcharge for changing the colour of the fittings—set:
2 hinges + strike plate + door leaf lock

OPTIMO
line



edge band in a different colour than the door leaf surface
(natural hamilton oak, alpine white or pure black)

SLIDING SYSTEMS

Colours: chrome, satin chrome, gold, black



hook lock
WC/key



grip with
folding key
and a thimble



grip with
WC knob and
a thimble



grip and
a thimble



strike plate



bumper



soft-close hardware
for sliding door
one-way



soft-close hardware
for sliding door
double-way

KICK AND PUSH METAL PANELS

- material: polished stainless steel
- dimensions: width matched to the door leaf, height 300 mm, thickness 0.6 mm
- price per set for two sides of the leaf



PUSH top panel
with handle holes



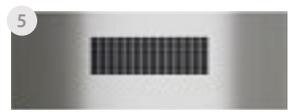
standard KICK
bottom panel



bottom panel
with undercut
(undercut – height: 15 mm)



bottom panel
with holes for sleeves*
(ventilation sleeves – ø 40 mm)



KICK bottom panel
with ventilation grid
(grid dimensions: 430 x 110 mm)

* ventilation sleeves – diameter: 40 mm
(depending on the width of the leaf a different number of ventilation sleeves is used:
"60" – 3 sleeves / "70" – 4 sleeves / "80" – 5 sleeves / "90"- "100" – 6 sleeves)

Handles

NEW LUNA



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



NEW ESTRA



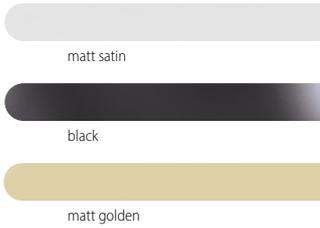
with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



IBIZA K



with escutcheon for repeatable key



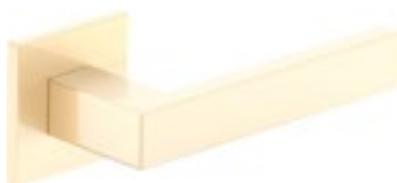
with escutcheon for cylinder lock insert



with escutcheon for WC lock



QUBIK K FIT



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



TOPAZ



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



FOSTER-BI



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



INVADO



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



PRESTO



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



UNO-R



with escutcheon for repeatable key



with escutcheon for cylinder lock insert



with escutcheon for WC lock



UNO



with escutcheon for repeatable key



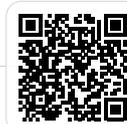
with escutcheon for cylinder lock insert



with escutcheon for WC lock



Skirtings collection



PRESTIGE SKIRTINGS
INSTALLATION

**MODEL PRESTIGE
P129/P402/P403**

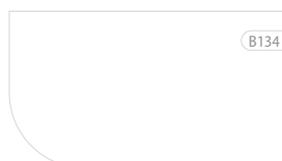


- NOTE: Length of a single strip 2.4 m
- Strips packed in 5 pieces.

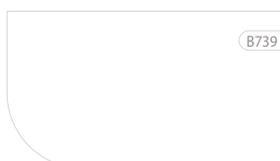
DECORS

ENDURO **

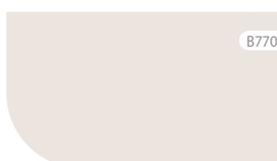
LAMINOLACK ****



white (lindo)



pure white



pure cashmere



pure light-grey



pure black



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